

TRIM  
SPECIALTY &  
MOLDINGS



Fall  
2021

# WINDSORONE

CRAFTSMANSHIP PAYS



INTERIOR/EXTERIOR USE | LEARN ABOUT THE **30** YEAR WARRANTY AND OUR PROTECTED PROCESS



## CRAFTSMANSHIP PAYS.

*The first thing you notice on a home is the detail work.*

*Builders use WindsorONE Trim Boards &*

*Moldings on their projects because craftsmanship pays.*

*It gets your work noticed and generates referrals.*

**QUESTIONS? ASK THE BOYS:**

888.229.7900

# 2 TYPES OF BOARDS

*Check the Ink Stamp to tell the difference*



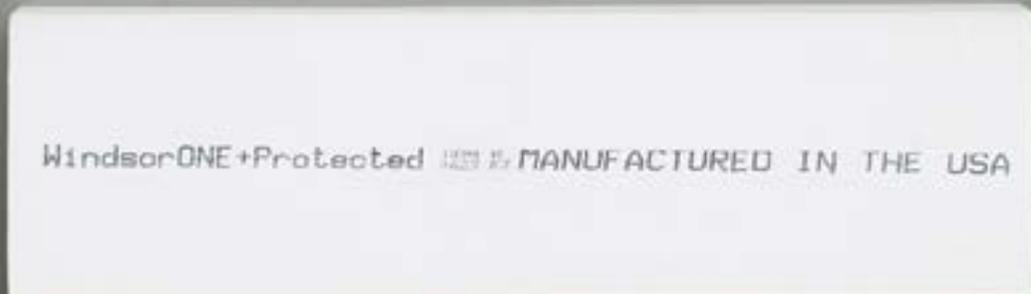
## ALL WindsorONE BOARDS ARE STRAIGHT TIGHT & TRUE

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. WindsorONE Traditional Boards can be used for both interior and exterior use. The back of all WindsorONE Traditional boards contain an ink stamp ("WindsorONE Traditional") to be easily identified.



## 30 YEAR WARRANTY\* PROTECTS AGAINST ROT, INSECTS AND MOLD

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. All boards are protected with a 30 year warranty against rot, insects & mold. WindsorONE Protected Boards can be used for both interior and exterior use. The back of all WindsorONE Protected boards contain an ink stamp ("WindsorONE Protected") to be easily identified.



*\*Warranty based on proper installation. | Questions on Protected vs. Traditional? Call 888.229.7900*



**BUILD  
AMERICA**

MANUFACTURED IN THE U.S.A.

*Windsor Mill is a family owned & operated company*

MILL  
Willits  
CA



MILL  
Surry  
VA



*“Take away my people, but leave my factories and soon grass will grow on the factory floors... Take away my factories, but leave my people and soon we will have a new and better factory.”*  
-ANDREW CARNEGIE

## WHAT DOES 2524 MEAN FOR YOU?

**2** 200,000:  
200,000 American jobs are lost to outsourcing each year.

**2** 220,000:  
220,000 more jobs would be created here in the U.S.

**5** 5%  
If builders bought an additional 5% more building materials manufactured in the U.S...

**4** 45¢  
When you buy locally 45¢ of your dollar gets returned to your local community, vs. 15¢ otherwise.



**YOUR LOCAL LUMBERYARD**  
WindsorONE is only available at your local pro lumberyard.  
To find the dealer nearest you visit [WindsorONE.com/locate](http://WindsorONE.com/locate)



# HEALTH STARTS AT HOME

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Sustainably harvested

No-waste waterborne components

No-waste priming process

Safe to live with & work with

No harmful off gassing

Gold Indoor Air Quality Rating

No added urea-formaldehyde



INDOOR ADVANTAGE GOLD  
BUILDING MATERIALS

# HEALTHY

NO HARMFUL ODORS



**30  
YEAR**

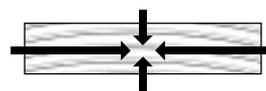
WARRANTY\*

PROTECTED  
BOARDS HAVE  
A SAFE,  
ECOLOGICALLY  
SOUND WATER-  
BOURNE PROCESS

A PROPRIETARY  
PROTECTION  
PROCESS

Unlike other treatments, ours protects to the core. Providing you the most stable boards on the market. A protection process that is

DURABLE FOR THE  
EXTERIOR  
& SAFE FOR THE  
INTERIOR

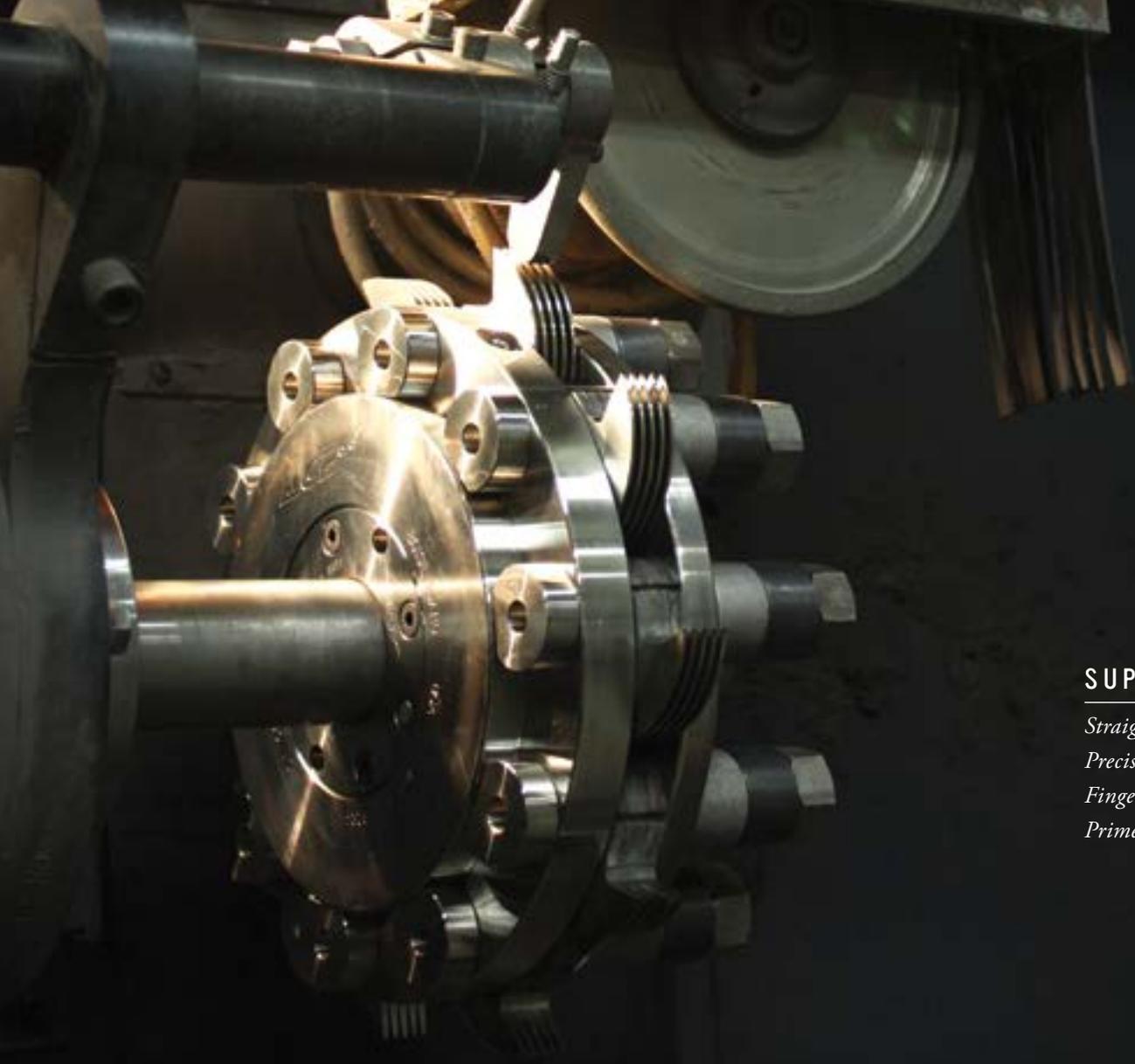


Protects to the core!  
*(including heartwood)*

# SUSTAINABLE

NO WASTE





## SUPERIOR

*Straightness*  
*Precision*  
*Finger Joints*  
*Prime Coat*



## CRAFTSMANSHIP PAYS

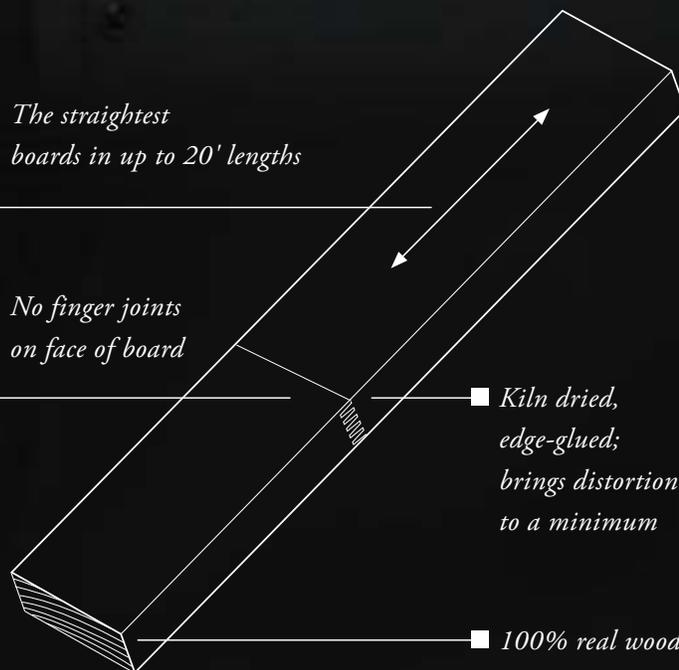
Have you ever picked up a 16ft or 20ft board and stared down it? Often you'll notice twisting and cupping on a longer board. Not the case with WindsorONE Trim Boards; superior finger jointing and edge gluing ensure you get one of the most straight, tight and true trim boards on the market.

■ *The straightest  
boards in up to 20' lengths*

■ *No finger joints  
on face of board*

■ *Kiln dried,  
edge-glued;  
brings distortion  
to a minimum*

■ *100% real wood*





**2** INSTALL 2" ABOVE PORCHES, ROOFS, ETC:

2" breaks are crucial on the porches, roofs and all flat surfaces (patios, decks, etc).



**6** INSTALL 6" ABOVE GRADE:

Trim should be installed at least 6" from ground.



**1/4** INSTALL 1/4" ABOVE FLASHING:

Flashing is imperative, but maintain a 1/4" gap for a capillary break.

Educating the builders of today and tomorrow on proper building practices is imperative. This is why WindsorONE works with a variety of building specialists to help teach and reinforce proper building practices. To view content visit [WindsorONE.com/install](http://WindsorONE.com/install).

# S1S2E TRIM BOARDS

30-YR Warranty\* on Protected Boards



8 LIMITED GEOGRAPHY: *S1S2E boards are not available everywhere... check with your local Pro Lumberyard or call 888.229.7900.*

# S1S2E BOARDS

## ARE ALL PROTECTED



16' 20' 30 YR warranty\* on Protected boards

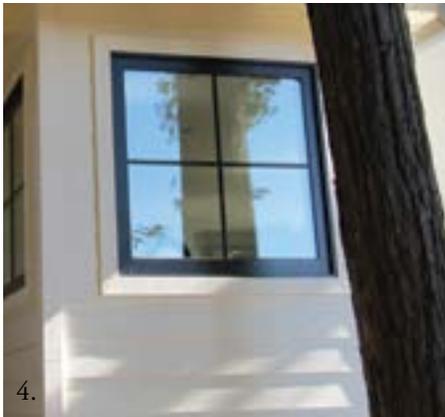
•	•	1x2	■
•	•	1x3	■
•	•	1x4	■
•	•	1x6	■
•	•	1x8	■
•	•	1x10	■
•	•	1x12	■
•	•	5/4 x3	■
•	•	5/4 x4	■
•	•	5/4 x6	■
•	•	5/4 x8	■
•	•	5/4 x10	■
•	•	5/4 x12	■
•	•	2 x2	■
•	•	2 x4	■
•	•	2 x6	■
•	•	2 x8	■
•	•	2 x10	■
•	•	2 x12	■



**REVERSIBLE ROUGH SAWN  
ON ONE SIDE, SMOOTH ON  
OTHERS WITH EASED EDGES**

All S1S2E products are protected with a 30 year warranty against rot, insects and mold. Durable for the exterior, healthy for the interior.

\*Warranty based on proper installation, see [WindsorONE.com/install](http://WindsorONE.com/install) for details 9



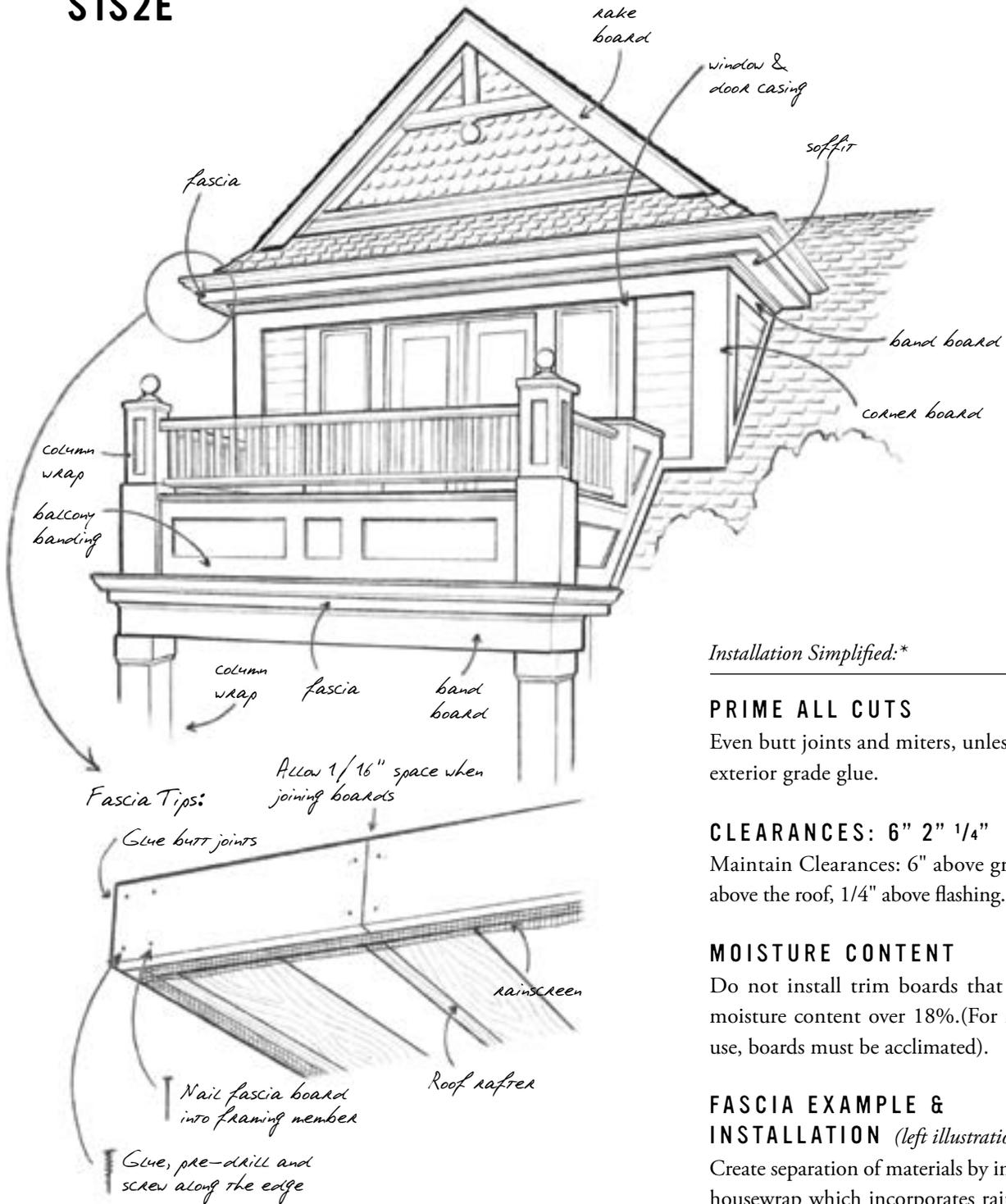
**ROUGH**  
 — OR —  
**SMOOTH**  
 REVERSIBLE  
 S1S2E TRIM

**CREDITS**

*1-2. From the WindsorONE archive 3. Jeffrey J. Masters Construction in HI  
 4-5. Streamline Builders in CA 6. From the WindsorONE archive*

**FOR MORE IDEAS VISIT [WindsorONE.com/ideas](http://WindsorONE.com/ideas)**

# S1S2E



## Installation Simplified.\*

### PRIME ALL CUTS

Even butt joints and miters, unless using exterior grade glue.

### CLEARANCES: 6" 2" 1/4"

Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

### MOISTURE CONTENT

Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).

### FASCIA EXAMPLE & INSTALLATION (left illustration)

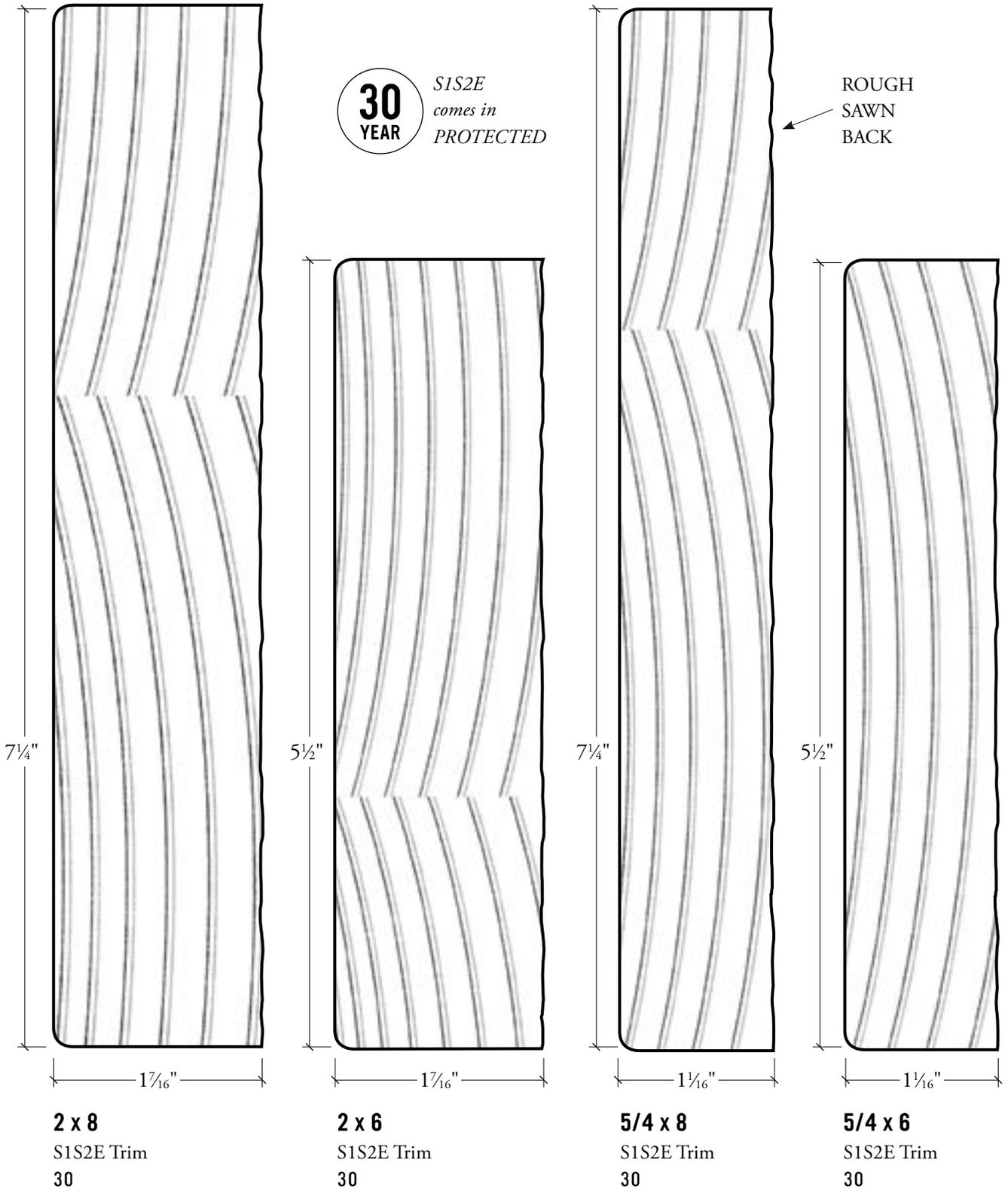
Create separation of materials by inserting housewrap which incorporates rainscreen (e.g. Home Slicker) between the framing member and fascia board.

Remember, make sure that there is 2" of clearance between your fascia and all roofing materials.

**1/1**

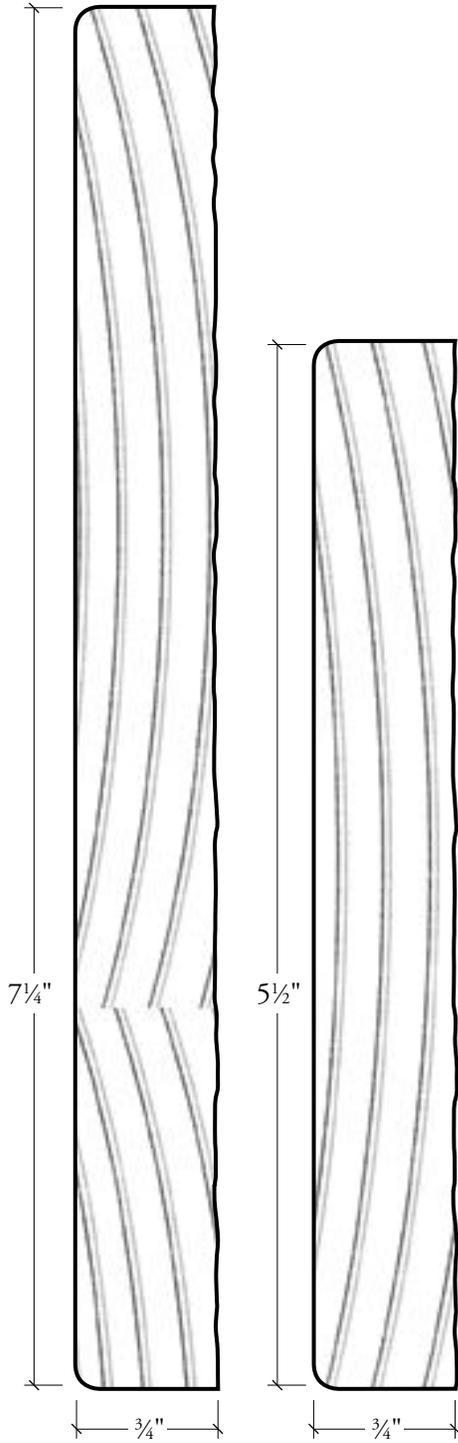
# S1S2E BOARDS: REVERSIBLE ROUGH-SAWN, 2 EASED EDGES

SCALE SELECTED FULL SCALE EXAMPLES:



# S1S2E BOARDS (WITH WindsorONE PROTECTED 30yr WARRANTY\*)

S1S2E



**1 x 8**  
S1S2E Trim  
30

**1 x 6**  
S1S2E Trim  
30

lengths 16' 20'	nominal sizes	net sizes	1/4 scale of profiles **(also shown in full scale on left)
• •	1 x 2	3/4" x 1 1/2"	
• •	1 x 3	3/4" x 2 1/2"	
• •	1 x 4	3/4" x 3 1/2"	
• •	1 x 6	3/4" x 5 1/2"	
• •	1 x 8	3/4" x 7 1/4"	
• •	1 x 10	3/4" x 9 1/4"	
• •	1 x 12	3/4" x 11 1/4"	
• •	5/4 x 3	1 1/16" x 2 1/2"	
• •	5/4 x 4	1 1/16" x 3 1/2"	
• •	5/4 x 6	1 1/16" x 5 1/2"	
• •	5/4 x 8	1 1/16" x 7 1/4"	
• •	5/4 x 10	1 1/16" x 9 1/4"	
• •	5/4 x 12	1 1/16" x 11 1/4"	
• •	2 x 2	1 7/16" x 1 1/2"	
• •	2 x 4	1 7/16" x 3 1/2"	
• •	2 x 6	1 7/16" x 5 1/2"	
• •	2 x 8	1 7/16" x 7 1/4"	
• •	2 x 10	1 7/16" x 9 1/4"	
• •	2 x 12	1 7/16" x 11 1/4"	

## S1S2E 1/4 SCALE

Full list above

# S4SSE

## TRIM BOARDS

Available in Traditional or Protected



# S4SSE TRIM BOARDS



TRADITIONAL *or* PROTECTED

16' *Traditional & Protected lengths*

30 YR warranty\* *on Protected*

1x2		1x2	
1x3		1x3	
1x4		1x4	
1x5		1x5	
1x6		1x6	
1x8		1x8	
1x10		1x10	
1x12		1x12	
5/4x3		5/4x3	
5/4x4		5/4x4	
5/4x5		5/4x5	
5/4x6		5/4x6	
5/4x8		5/4x8	
5/4x10		5/4x10	
5/4 x12		5/4 x12	



## SMOOTH SURFACE 4 SIDES

All WindsorONE Trim Boards come with a three coat, 100% acrylic latex primer ensuring a smooth finish. Bottom line, it saves you time and money on the jobsite.

\*Warranty based on proper installation, see [WindsorONE.com/install](http://WindsorONE.com/install) for details 15



1.



2.



3.



4.



5.



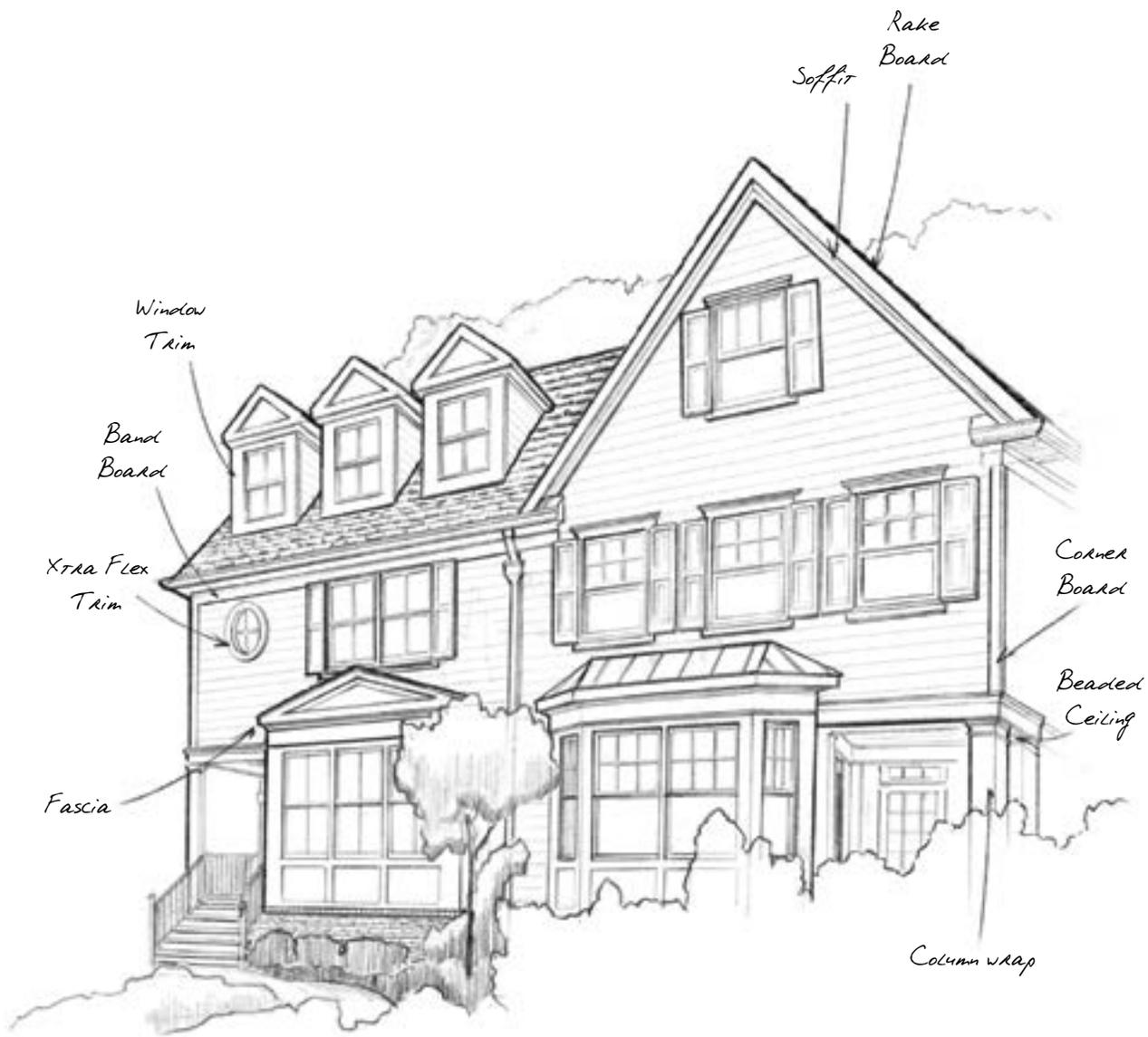
6.

**INTERIOR**  
 — & —  
**EXTERIOR**  
 USE

**CREDITS**

1. Compton Homes in AL 2. RW Anderson Homes & First Lamp Architecture Construction in WA 3. From the WindsorONE archive 4. Art Guerrero in CA 5. Platinum Homes and Custom Trim and Rails in TX. 6. Streamline Builders in CA

FOR MORE IDEAS VISIT [WindsorONE.com/ideas](http://WindsorONE.com/ideas)



## INSTALLATION SIMPLIFIED\*



14%

**MOISTURE CONTENT (<18%)** Do not install trim boards that have a moisture content over 18%. (For interior use, boards must be acclimated).



**CLEARANCES: 6" 2" 1/4"** Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

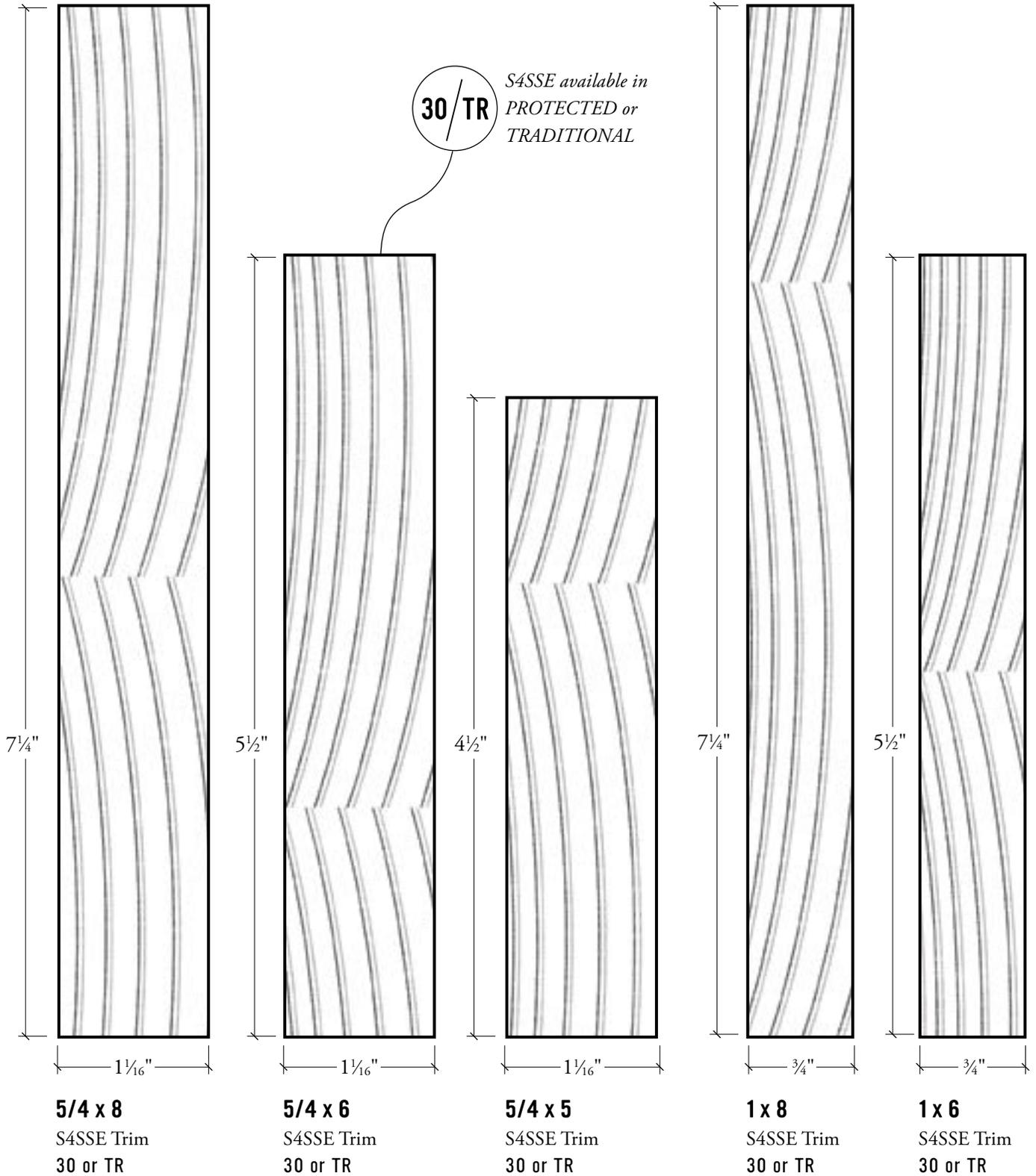


**PRIME ALL CUTS** (Even butt joints and miters, unless using exterior grade glue).

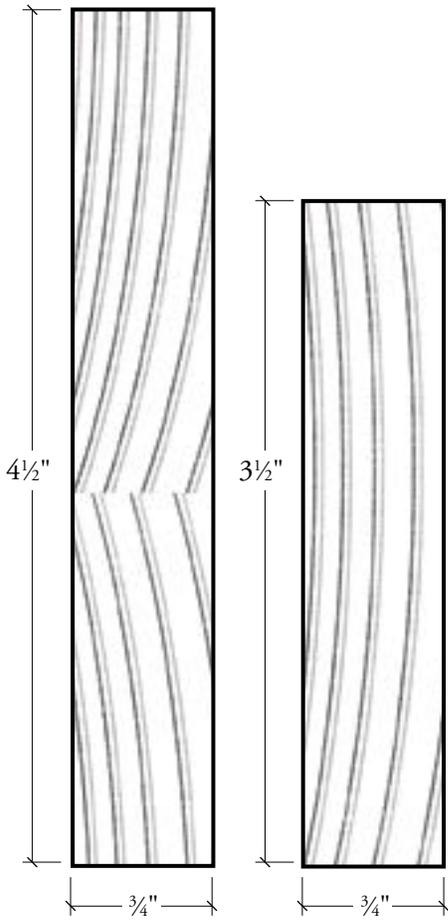
**1/1**

# S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

SCALE SELECTED FULL SCALE EXAMPLES:



S4SSE BOARDS (AVAILABLE WITH THE WindsorONE PROTECTED 30yr WARRANTY\*)



**1 x 5**  
S4SSE Trim  
30 or TR

**1 x 4**  
S4SSE Trim  
30 or TR

length 16'	nominal sizes	net sizes	1/4 scale of profiles **(also shown in full scale on left)
•	1 x 2	3/4" x 1 1/2"	
•	1 x 3	3/4" x 2 1/2"	
•	1 x 4	3/4" x 3 1/2"	
•	1 x 5	3/4" x 4 1/2"	
•	1 x 6	3/4" x 5 1/2"	
•	1 x 8	3/4" x 7 1/4"	
•	1 x 10	3/4" x 9 1/4"	
•	1 x 12	3/4" x 11 1/4"	
•	5/4 x 3	1 1/16" x 2 1/2"	
•	5/4 x 4	1 1/16" x 3 1/2"	
•	5/4 x 5	1 1/16" x 4 1/2"	
•	5/4 x 6	1 1/16" x 5 1/2"	
•	5/4 x 8	1 1/16" x 7 1/4"	
•	5/4 x 10	1 1/16" x 9 1/4"	
•	5/4 x 12	1 1/16" x 11 1/4"	

**S4SSE 1/4 SCALE**

Full list above

# TRADITIONAL

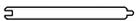
## BEADBOARD & V-GROOVE BOARDS



### TONGUE & GROOVE TRADITIONAL OR PROTECTED

Are you looking for a way to make your project unique? WindsorONE Specialty Boards are perfect for when you really want people to stop and take notice. No 4x8 sheets here, 16' precision boards give your projects depth & detail that is second to none. WindsorONE Specialty Boards always highlight your work.

### CALCULATING SQUARE FOOTAGE

	SPBC4 1 lineal ft. = .26 ft. <sup>2</sup>
	SPBC6, WOBC6, WOTG 1 lineal ft. = .43 ft. <sup>2</sup>
	SPBC8 1 lineal ft. = .57 ft. <sup>2</sup>
	230 1 lineal ft. = .59 ft. <sup>2</sup>

### **TR** TRADITIONAL TONGUE & GROOVE

	SPBC4	9/16" x 3 5/16"
	SPBC6	2 3/32" x 5 1/2"
	WOTG	2 3/32" x 5 1/2"
	WOBC6	3/4" x 5 3/8"

*All of the above profiles are also available in Protected.*

# PROTECTED

## BEADBOARD, V-GROOVE & PLANTATION

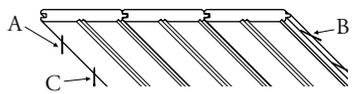
Protected Boards have a 30-YR Warranty\*



### INSTALLATION SIMPLIFIED\*

#### T NAILING TONGUE & GROOVE

Don't forget to stagger joints! A) Nail along finished edge. B) Nail at angles along inside edge of tongue. C) Use 6 penny nails



#### MOISTURE CONTROL

Be sure to acclimate material to the environment.<sup>1</sup> Exterior in-use moisture content is approx 14%. Interior in-use moisture content is approx 8%.



### 30 YEAR PROTECTED TONGUE & GROOVE:

	SPBC4	$\frac{1}{16}'' \times 3\frac{5}{16}''$
	SPBC6	$2\frac{3}{32}'' \times 5\frac{1}{2}''$
	SPBC8	$2\frac{3}{32}'' \times 7\frac{1}{4}''$
	WOBC6	$\frac{3}{4}'' \times 5\frac{3}{8}''$
	WOTG	$2\frac{3}{32}'' \times 5\frac{1}{2}''$
	230	$1\frac{1}{16}'' \times 7\frac{1}{2}''$
	plantation	$\frac{3}{4}'' \times 5\frac{1}{2}''$





**NICKEL GAP**



**SHIPLAP** *smooth side out*



**SHIPLAP** *rough side out*



**PRE-SET 3/16"**  
*3/16" reveal every time*



**CHOOSE YOUR OWN GAP**  
*shown: 1/2" reveal, smooth side out*



**CHOOSE YOUR OWN GAP**  
*shown: 3/16" reveal, rough side out*



**WOSN8** *always a 3/16" gap*



**WORS6** *smooth side out, 3/16" gap*



**WORS8** *rough side out, 1/2" gap*



**WOSN6** *always a 3/16" gap*

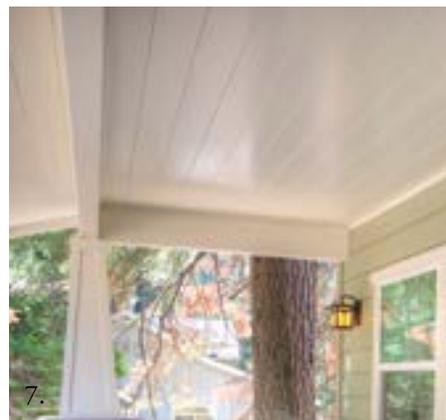


**WORS8** *smooth side out*



**WORS6** *rough side, nickel gap, horizontal*



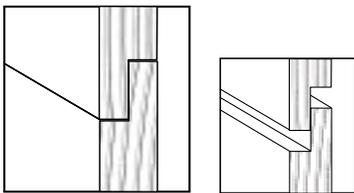


PRECISION  
**16'**  
BOARDS

CREDITS

1. JAS Design Build in WA 2. Horner Millwork in MA 3. Platinum Homes and Custom Trim and Rails in TX 4. Art Guerrero in CA 5. Streamline Builders in CA 6. Joe Denman Carpentry for Baker Barn & Restoration in PA 7. Robert Gamen in CA 8. JL Madison General Contractors and Donahue Construction in CA 9. by Curry Construction in MD 10. Holland Construction in CA

# SHIPLAP AND NICKEL GAP



## PROTECTED SHIPLAP

CHOOSE YOUR REVEAL  
(up to 1/2")

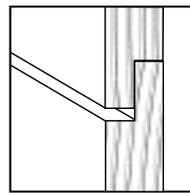
ROUGH OR SMOOTH

PROTECTED (30yr warranty\*)

**30**  
YEAR 16' BOARDS:

-  WORS6 3/4" x 5 1/2"
-  WORS8 3/4" x 7 1/4"

OR



## TRADITIONAL NICKEL GAP

CONSISTENT 3/16"  
GAP EVERY TIME

SMOOTH FINISH ONLY

TRADITIONAL

**TR** 16' BOARDS:

-  WOSN6 3/4" x 5 1/2"
-  WOSN8 3/4" x 7 1/4"

### CALCULATING SQ. FTG.

-  WORS6\*\* WOSN6  
1 lineal ft. = .42 ft.<sup>2</sup>
-  WORS8\*\* WOSN8  
1 lineal ft. = .56 ft.<sup>2</sup>

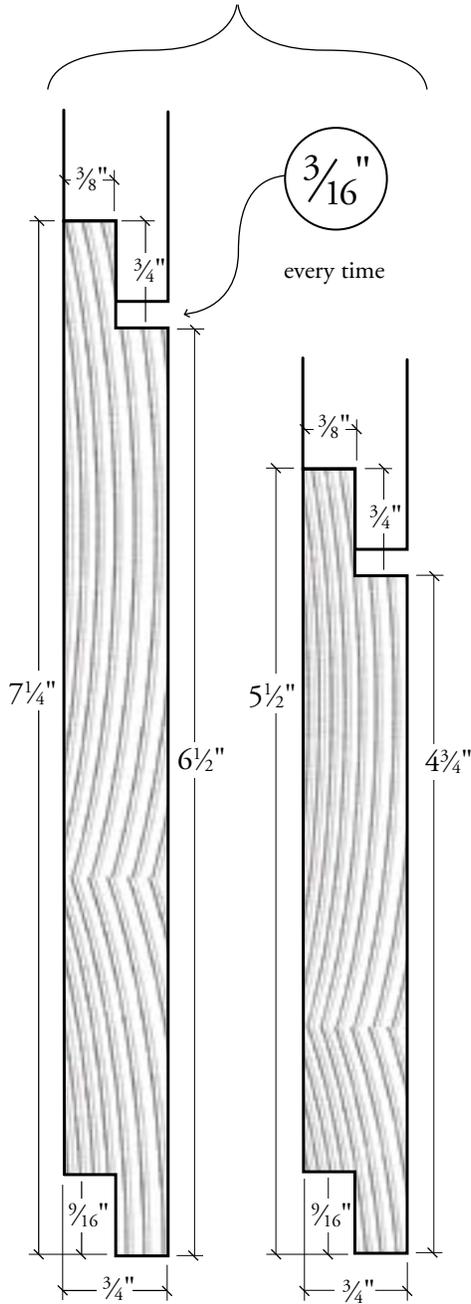
**CHOOSE YOUR REVEAL;** install Shiplap boards with up to a 1/2" gap between boards. It's also reversible, smooth on one side and rough sawn on the other. WOSN provides the look of shiplap with a sized up nickel gap reveal, providing a 3/16" gap every time. Either board can be installed vertically or horizontally on walls. Providing a variety of options to highlight your work.

**CREDITS:** 1 & 4. *Spillman Contracting in MO* 2. *Collins Company in CA* 3, 5 & 7. *Seven Development in AZ* 6. *Streamline Builders in CA*



SCALE

SIZED UP NICKEL GAP,  
*a Traditional board with  
a pre-set 3/16" gap*



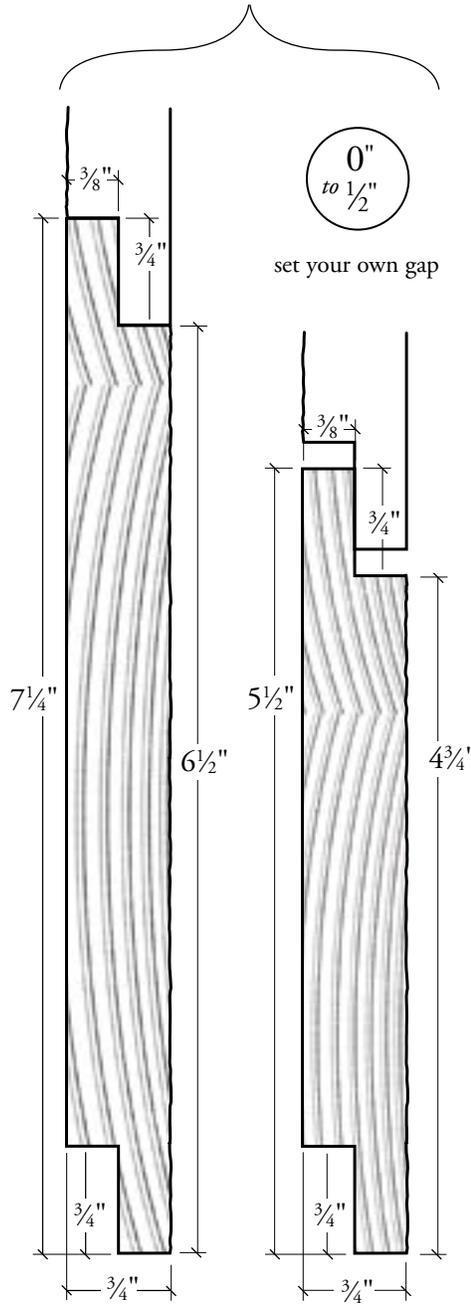
**WOSN8**

pre-set gap  
nickel gap 16'  
TR

**WOSN6**

pre-set gap  
nickel gap 16'  
TR

REVERSIBLE SHIPLAP,  
*smooth on front with a  
rough sawn back*



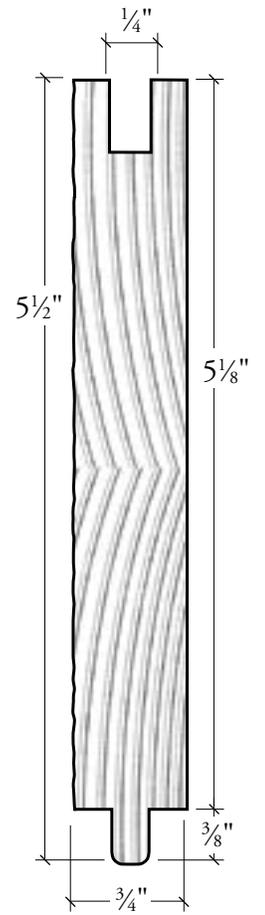
**WORS8**

reversible  
shiplap 16'  
30

**WORS6**

reversible  
shiplap 16'  
30

REVERSIBLE  
PLANTATION  
*smooth on front with a  
rough sawn back*



**PLANTATION**

T&G  
board 20'  
30

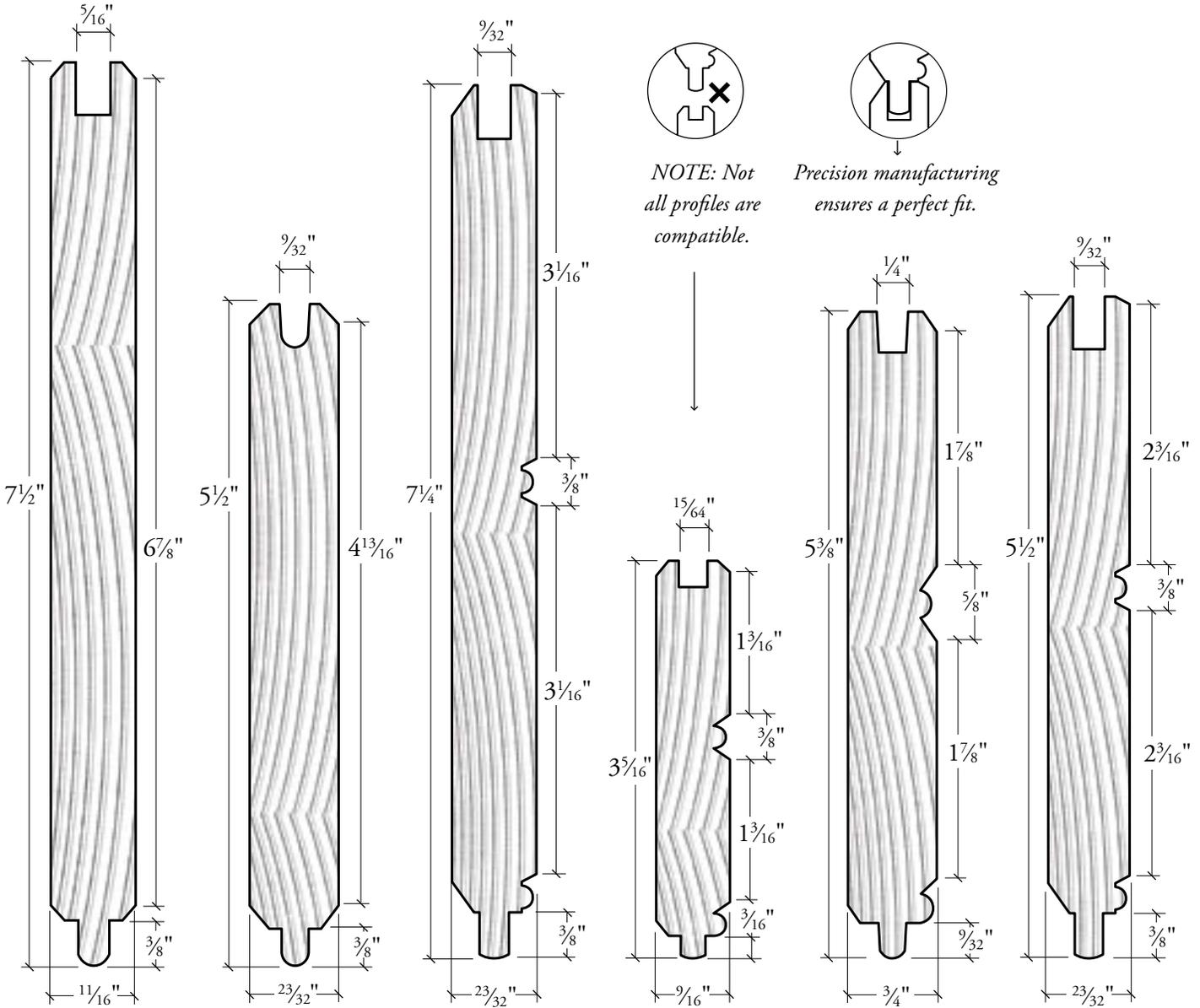
SPECIALTY BOARDS (AVAILABLE WITH WindsorONE PROTECTED 30yr WARRANTY)



2 Types of Boards:  
TRADITIONAL or PROTECTED

only  
**PROTECTED**  
HAS THE  
**30 YEAR**  
**WARRANTY\***

\*based on proper  
installation



**230**

T&G  
board 16'  
30

**WOTG**

T&G  
board 16'  
30 or TR

**SPBC 8**

standard T&G  
beadboard 16'  
30

**SPBC 4**

standard T&G  
beadboard 16'  
30 or TR

**WOBC 6**

wide T&G  
beadboard 16'  
30 or TR

**SPBC 6**

standard T&G  
beadboard 16'  
30 or TR

\*Warranty based on proper installation, see WindsorONE.com/install for details 29

CLASSICAL COLONIAL

GREEK REVIVAL



*Classical Colonial*

*Greek Revival*

FLOOR TO  
CEILING  
STYLES

CLASSIC AMERICAN  
MOLDING COLLECTION

## CLASSICAL CRAFTSMAN

## COLONIAL REVIVAL



*Classical Craftsman*

*Colonial Revival*



HISTORICALLY  
ACCURATE

Brent Hull, a graduate of the prestigious North Bennett Street School and historic millwork expert, designed the WindsorONE Molding Collection. Comprised of four historically inspired Styles: Classical Colonial, Greek Revival, Classical Craftsman and Colonial Revival. Each includes all the components to design an architecturally proportionate room, eliminating guesswork. Go with a complete Style or mix and match to create your own signature look.

— a whole-room concept —

# CLASSICAL COLONIAL

THE RESPONSE  
TO MINIMALISM

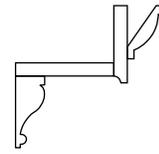


## HISTORICAL BACKGROUND 1725-1820

The Classical Colonial Style captures the feel of the 18th century. Designed after the historic William Gibbes House in Charleston, South Carolina, where the rooms and walls are symmetrical, balanced and perfectly proportionate.

## **TR** TRADITIONAL CLASSICAL COLONIAL

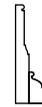
	BASE	WOBM001	1 <sup>3</sup> / <sub>16</sub> " x 7 <sup>1</sup> / <sub>4</sub> "
	CASING	WOCs001	3/4" x 5 <sup>1</sup> / <sub>2</sub> "
	BACK BAND	WOBB001	7/8" x 1 <sup>3</sup> / <sub>4</sub> "
	CHAIR RAIL	WOCH001	1 <sup>5</sup> / <sub>8</sub> " x 2 <sup>1</sup> / <sub>4</sub> "
	CROWN	WOCM003	1 <sup>5</sup> / <sub>8</sub> " x 4"
	CROWN	WOCM002	3/4" x 4 <sup>5</sup> / <sub>16</sub> "
	CROWN	WOCM001	3/4" x 3 <sup>19</sup> / <sub>32</sub> "



*cornice buildup:*  
WOCM001  
WOCM002  
1x6 S4SSE  
WOCM003



*chair rail:*  
WOCH001



*casing buildup:*  
WOCB001  
WOBB001



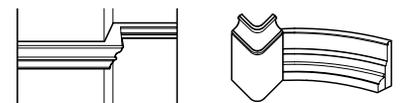
*base:*  
WOBM001



1.



2.



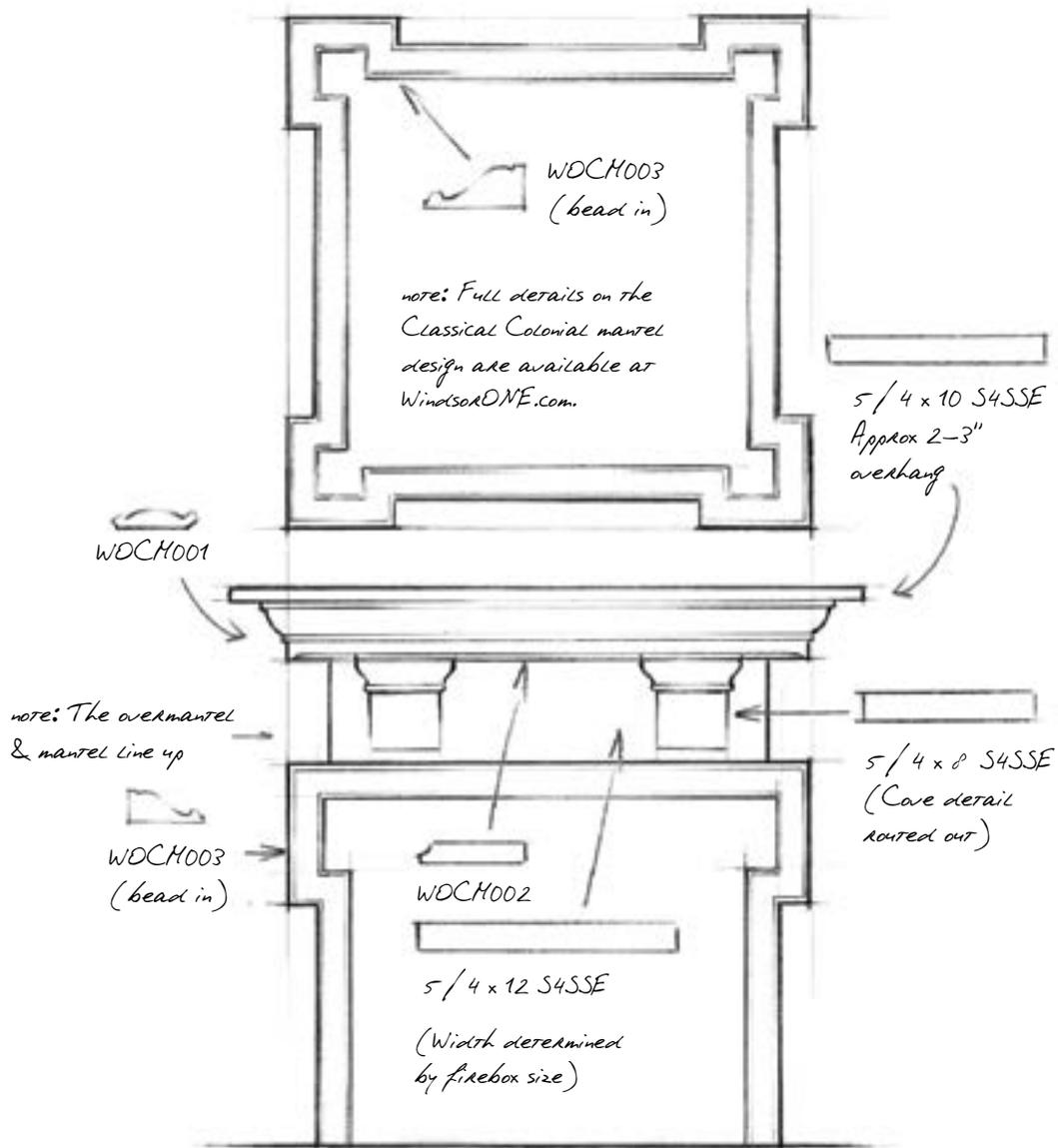
**IDEAL CHAIR RAIL HEIGHT**

For most chair rails in the typical American home, 28"-32" off the ground.

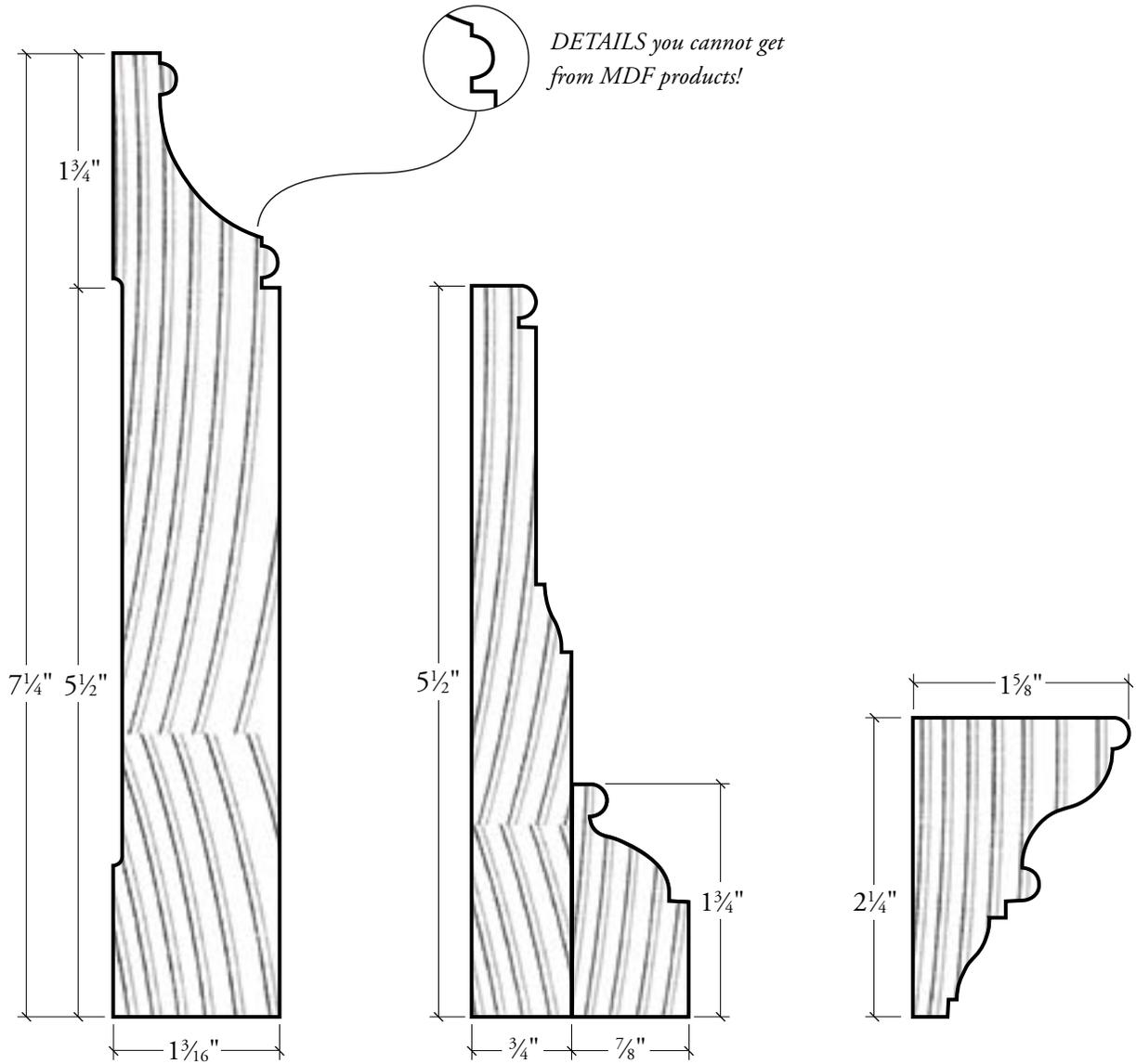
**AVAILABLE IN CURVED**

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

*Mantel Idea:*



The two-piece casing adds detail & depth. A monumental four-piece built up cornice, chair rail, casing and base are all proportioned so that they can complement each other.



**BASE MOLDING**

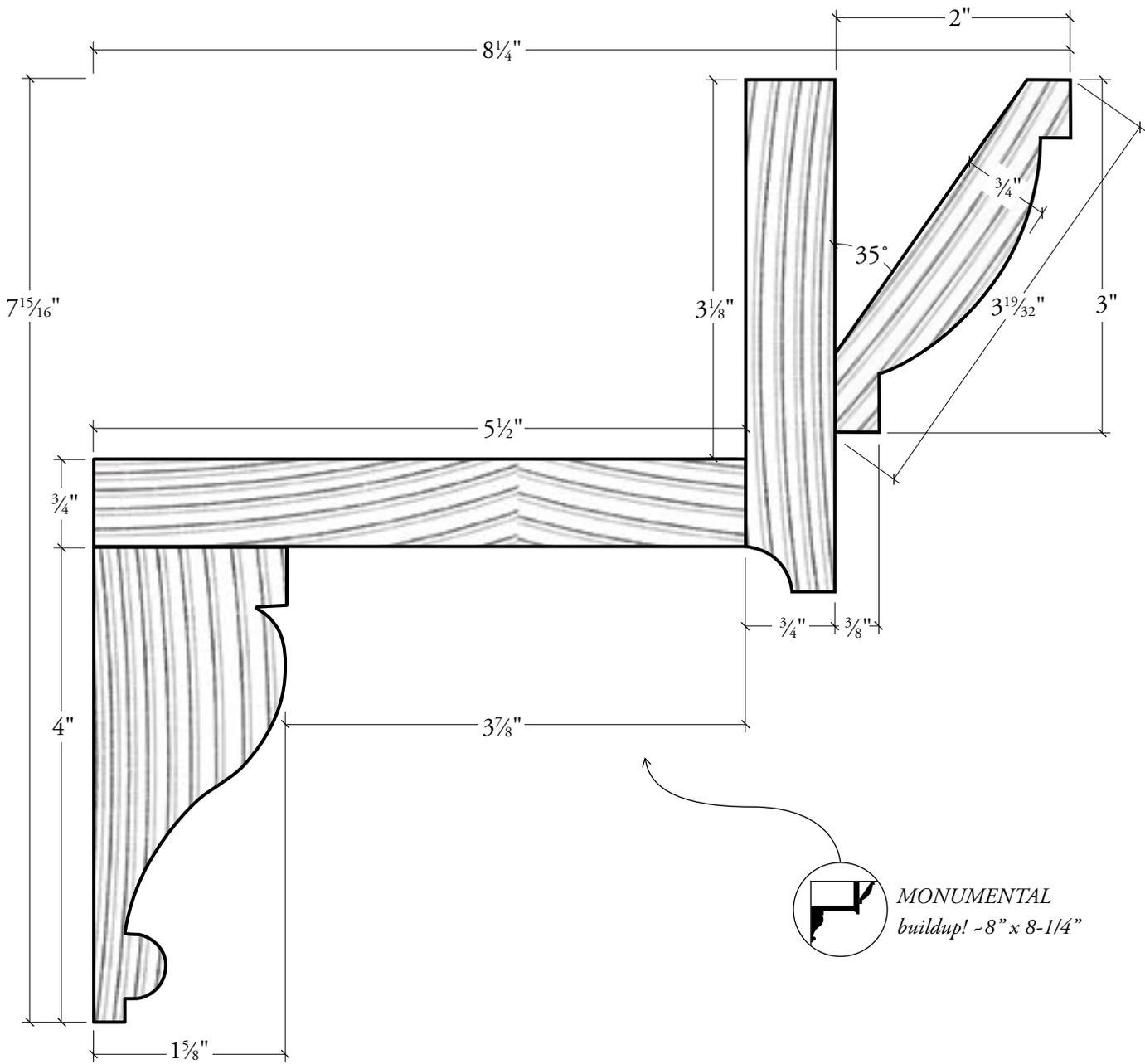
 WOBM001 base

**CASING DETAIL**

 WOCS001 casing  
 WOBB001 back band

**CHAIR RAIL**

 WOCH001 chair rail

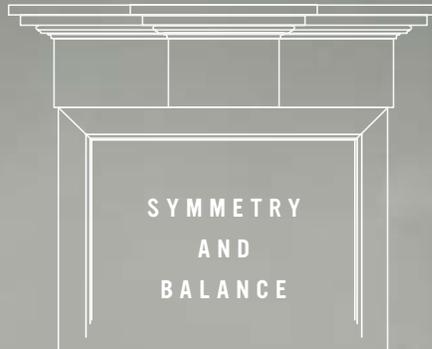


**CORNICE BUILDUP**

- |   |                            |   |                          |
|---|----------------------------|---|--------------------------|
|  | WOCM003 crown 3 (bed mold) |  | WOCM002 crown 2 (corona) |
|  | 1x6 S4SSE board (soffit)   |  | WOCM001 crown 1 (cyma)   |

— a whole-room concept —

# GREEK REVIVAL



## HISTORICAL BACKGROUND 1820-1840

Based on the ellipse rather than the circle, this style was founded on the principles of classic Greek architecture. This style flourished as American builders, fueled by patriotism, moved away from more traditional English styles.

## **TR** TRADITIONAL GREEK REVIVAL

	BASE	WOBM002	$\frac{3}{4}$ " x $5\frac{1}{2}$ "
	CASING	WOCS007	$\frac{3}{4}$ " x $3\frac{1}{2}$ "
	COVE	WOCV001	$\frac{3}{4}$ " x $\frac{7}{8}$ "
	BAND MOLD	WOBB002	$\frac{3}{4}$ " x $\frac{3}{4}$ "
	STOOL	WOWS001	$1\frac{1}{16}$ " x $4\frac{1}{2}$ "
	CROWN	WOCM004	$1\frac{1}{16}$ " x 4"



*cornice buildup:*  
WOCM004  
1x2 S4SSE



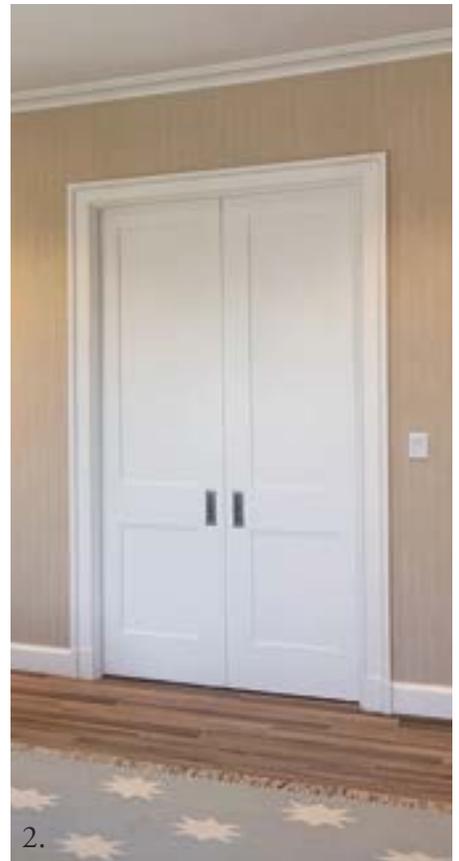
*casing buildup:*  
1x2 S4SSE  
WOBB002  
WOCV007



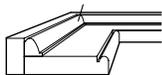
*stool buildup:*  
WOWS001  
WOCV001  
WOCV007



*base:*  
WOBM002

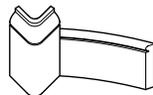


**INSTALLATION  
SIMPLIFIED\***



Use 23ga micro pins or brad nails for small moldings or delicate small returns.

**AVAILABLE  
IN CURVED**

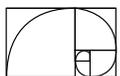
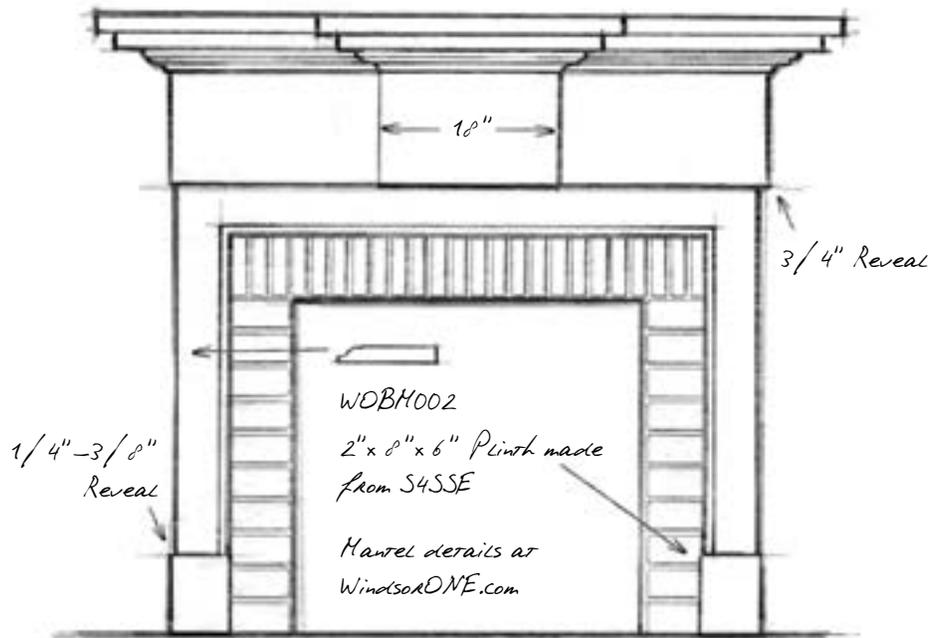
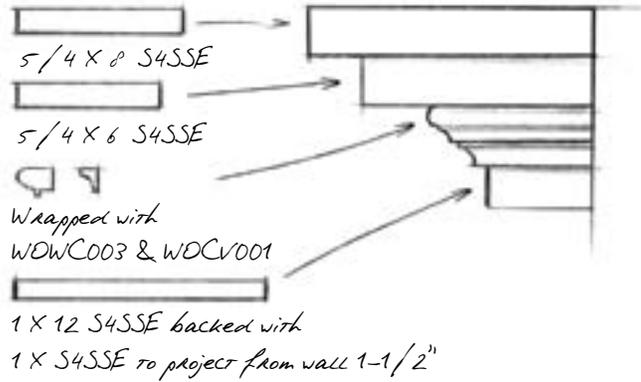


All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

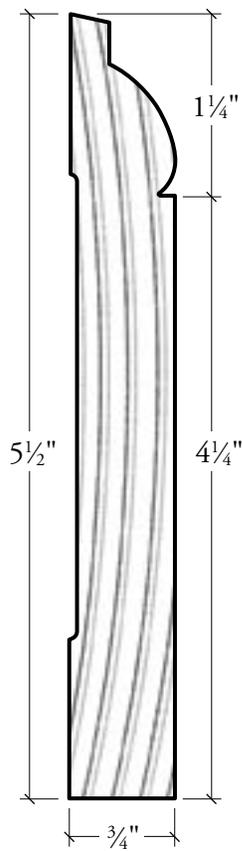
**VARIATIONS ON  
GREEK REVIVAL**

1-2. Custom plinth block 3. Bullnose along the edge of casing. 4. Scaled up casing option

*Mantel Idea:*

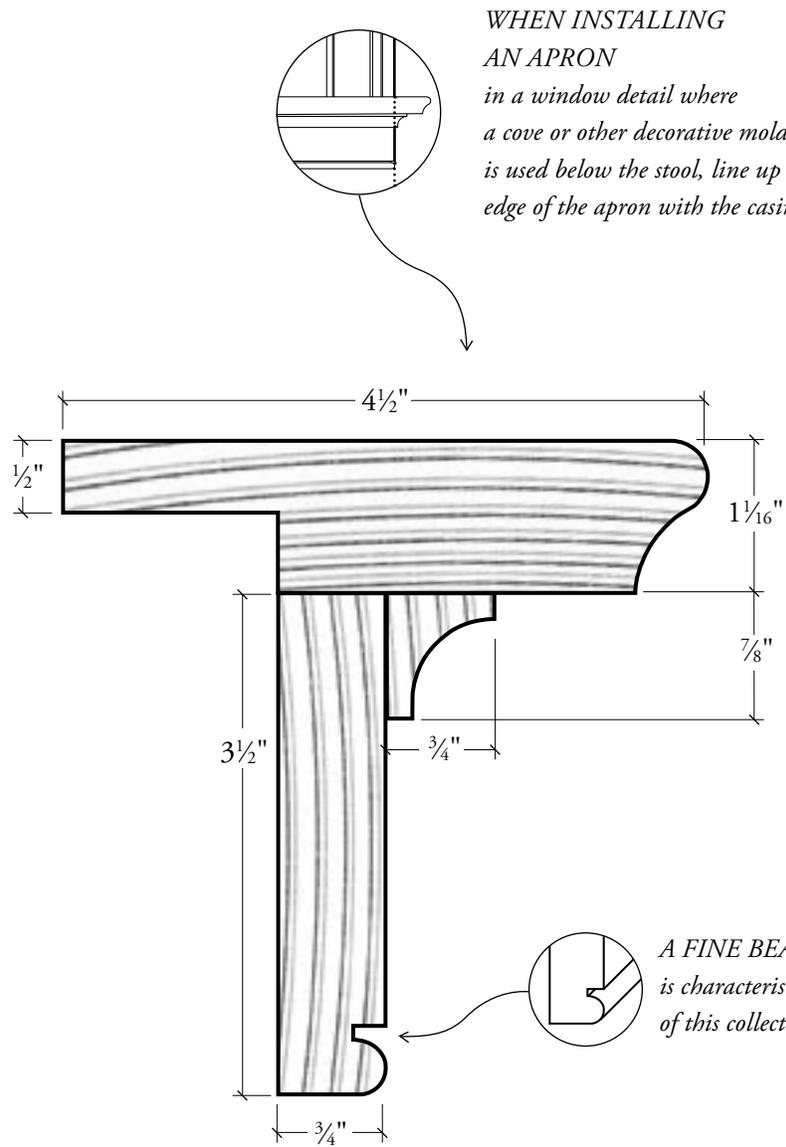


The Greek Revival Style is characterized by the elliptical radius found in the Golden Rectangle's nautilus shell.  Note, the beaded casing is used in both the casing & the stool buildup.



**BASE MOLDING**

 WOBM002 base



*WHEN INSTALLING AN APRON in a window detail where a cove or other decorative molding is used below the stool, line up the edge of the apron with the casing.*

**STOOL DETAIL**

 WOWS001 window stool

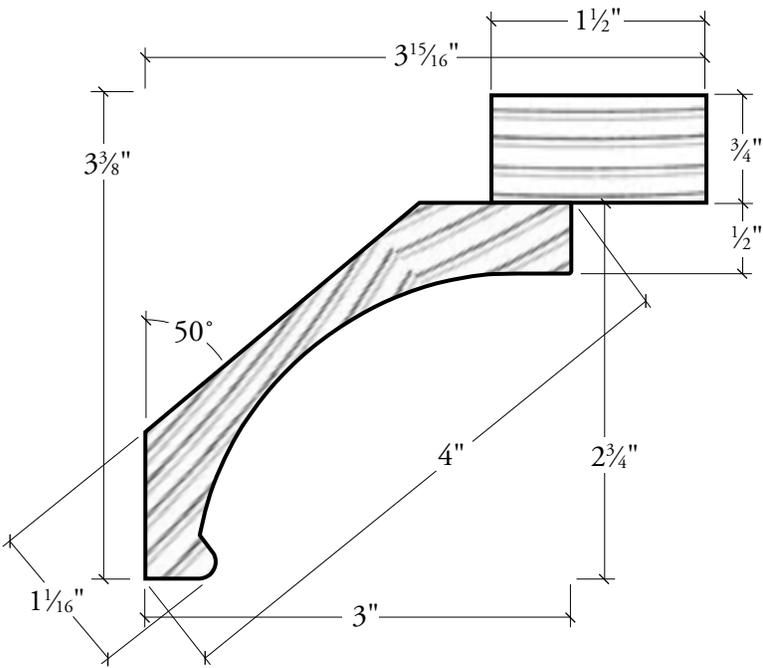
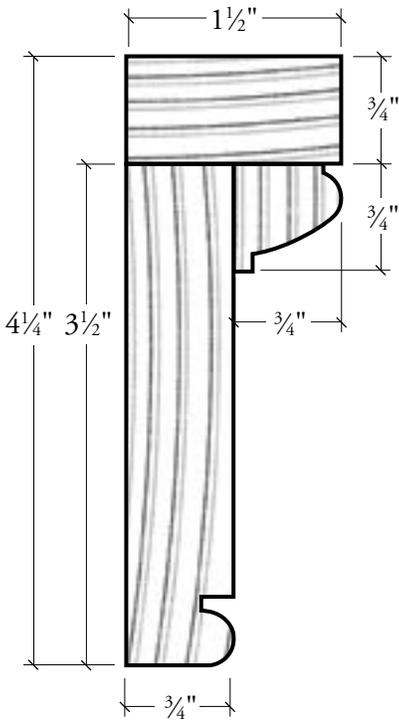
 WOCS007 apron

 WOCV001 cove

*A FINE BEAD is characteristic of this collection.*



**ELLIPSE:**  
 This style is based off of the ellipse rather than the circle.



**CASING**

- 1x2 S4SSE board
- ▬ WOCS007 casing
- ▬ WOBB002 band molding

**CORNICE DETAIL**

- 1x2 S4SSE board
- ▬ WOCM004 crown

— a whole-room concept —

# CLASSICAL CRAFTSMAN

CLEAN,  
SIMPLE, BOLD



## HISTORICAL BACKGROUND 1900-1930

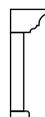
The Classical Craftsman Style is inspired by the Arts and Crafts, Bungalow and Prairie movements. These movements rejected Victorian era excesses and embraced the desire to emphasize “man-made” over “machine-made” materials.

## TR TRADITIONAL CLASSICAL CRAFTSMAN

	BASE SHOE	WOB001	1/2" x 3/4"		CASING	WOC003	3/4" x 4 1/4"
	BASE	WOBM003	3/4" x 7 1/4"		HEADER CAP	WOHC001	1 5/16" x 2 1/4"
	PLINTH	WOPB001	1 3/8" x 8"		STOP	WOST001	7/16" x 1 1/16"
	APRON	WOC004	3/4" x 3 9/16"		PICTURE	WOPM004	3/4" x 1 3/4"
	COVE	WOCV001	3/4" x 7/8"		CROWN	WOCM005	3/4" x 4 9/16"
	STOOL	WOWS002	1 1/16" x 4 1/4"				



*cornice buildup:*  
WOCM005  
WOPM004



*header*  
*frieze buildup:*  
WOHC001  
1x5 S4SSE  
WOST001



*stool buildup:*  
WOWS002  
WOCV001  
WOCS004



*base buildup:*  
WOBM003  
WOBS001



*plinth buildup:*  
WOCS003  
WOPB001



**INSTALLATION SIMPLIFIED\*:**

The ideal space between picture mold and crown is 4" to 8," no less than 2."

**CRAFTSMAN VARIATIONS:**

1,5-7. Classical Craftsman 2. Bullnose Craftsman: WOWC003 cap, 1x5 S4SSE frieze, WOST001 stop, WOCS003 casing 3. Beaded & Bullnose: WOCS008 & WOCS009 beaded casing, WOWC003 cap. 4. S4S Craftsman: Scale up or down with S4SSE trim boards.

**AVAILABLE IN CURVED:**

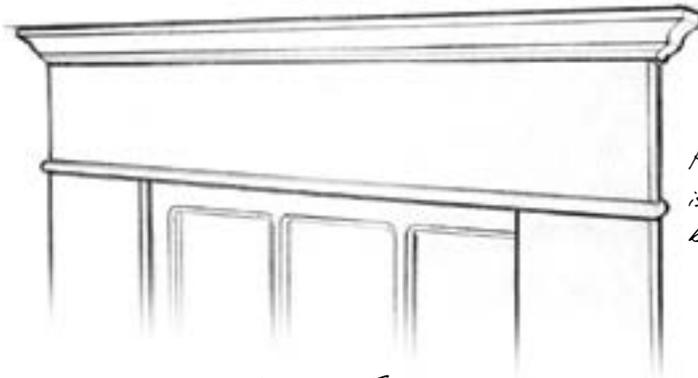
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

**CREDITS:**

6. Streamline Builders 7. Jim Fox

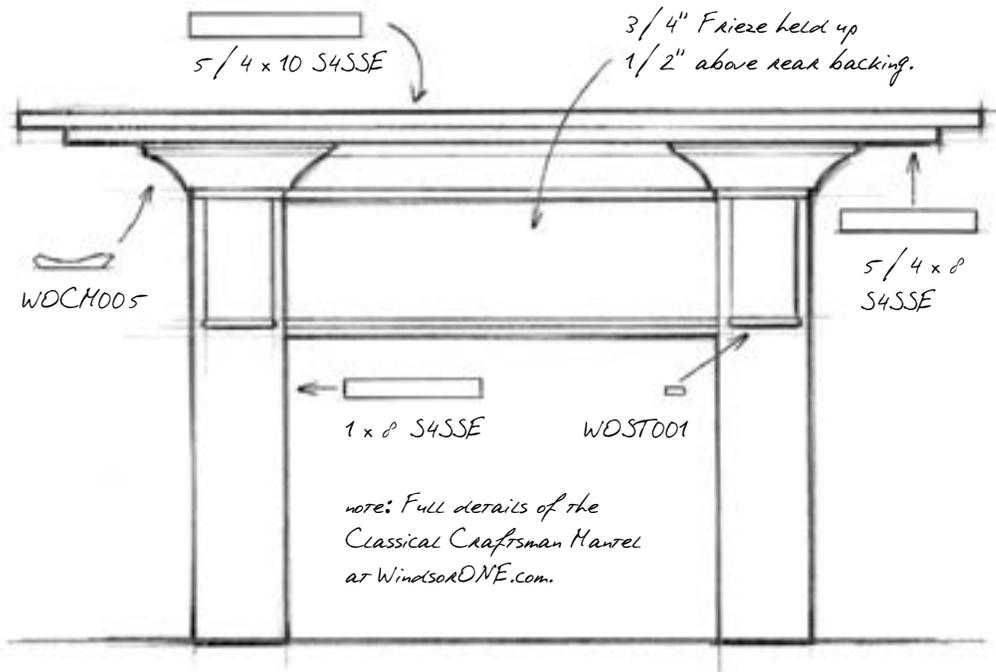
Header Buildup:

Header cap projects 2 - 1/4" from the wall, establishing a strong horizontal line.



Header frieze is a 1x5 S4SSE board.

Mantel Idea:



5/4 x 10 S4SSE

3/4" Frieze held up 1/2" above rear backing.

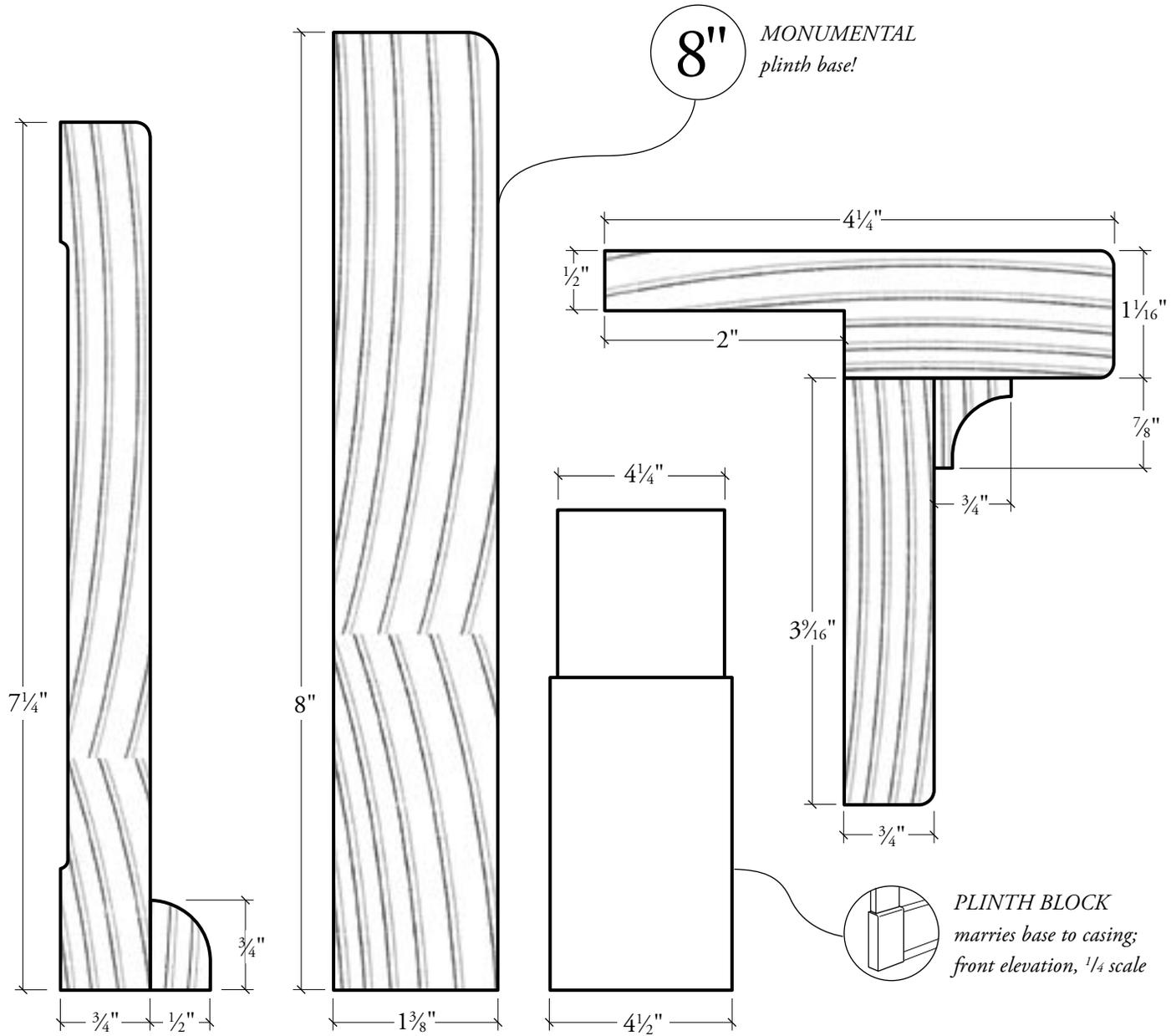
WOCH005

5/4 x 8 S4SSE

1 x 8 S4SSE

WDST001

note: Full details of the Classical Craftsman Mantel at WindsorONE.com.



**BASE BUILDUP**

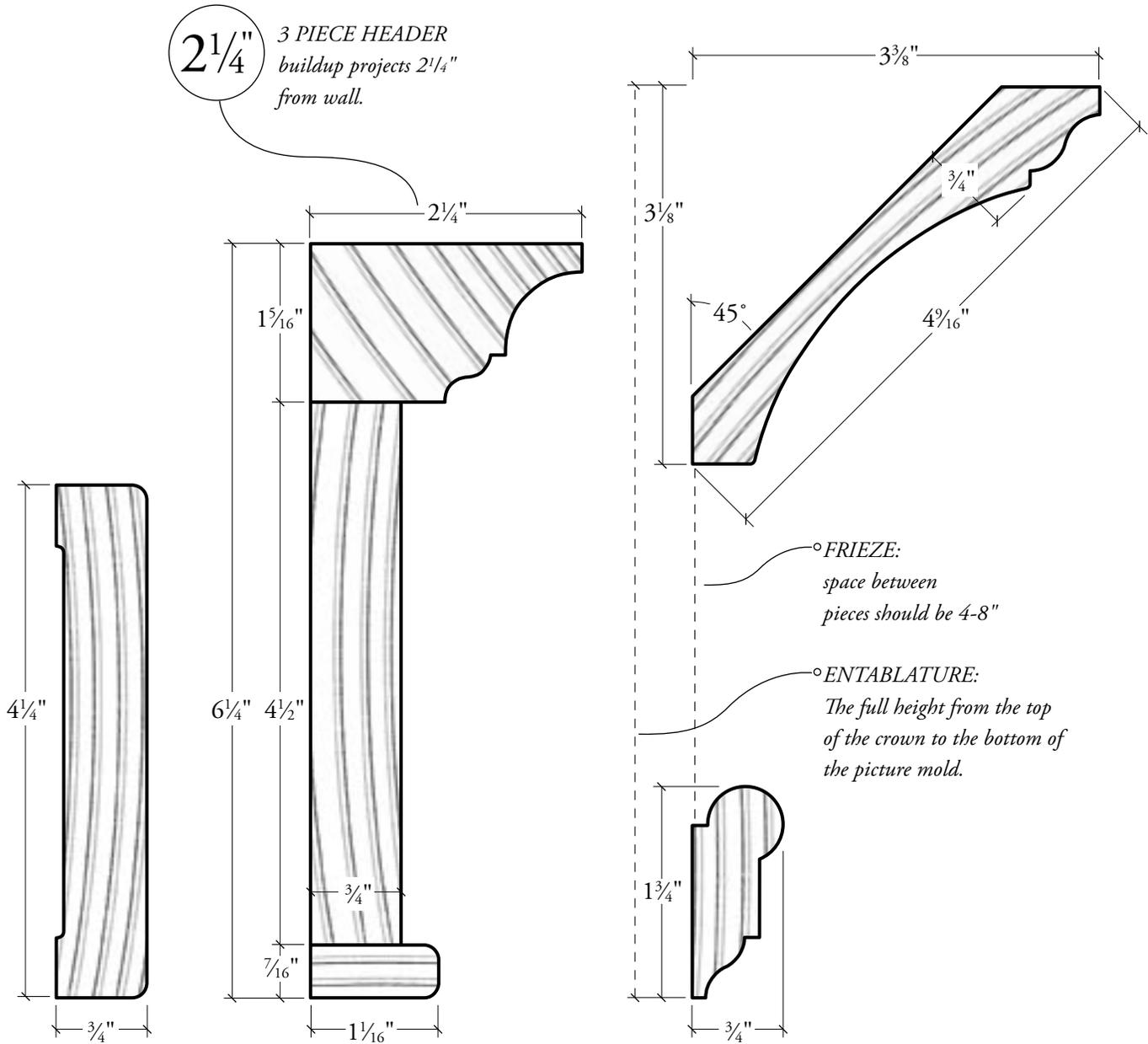
- WOBM003 base
- ┌ WOBM003 base shoe

**PLINTH/CASING BUILDUP**

- WOPB001 plinth
- WOCS003 casing

**WINDOW DETAIL**

- WOWS002 window stool
- WOCS004 apron
- └ WOCV001 cove



**CASING**

WOC003 casing

**HEADER BUILDUP**

WOHC001 header cap

1x5 S4SSE header frieze

WOST001 stop

**CORNICE DETAIL**

WOCM005 crown molding

WOPM004 picture molding

— a whole-room concept —

# COLONIAL REVIVAL



AMERICAN  
HERITAGE



## HISTORICAL BACKGROUND 1920-1940

Capturing the spirit of classical details on a smaller scale and the revival of old world styles, the Colonial Revival Style reflects a new interpretation of classical orders with a distinctively American feel.



## TRADITIONAL COLONIAL REVIVAL

	BASE SHOE	WOBS001	1/2" x 3/4"		CASING	WOCS005	1 3/16" x 4 3/8"
	BASE	WOBM004	3/4" x 7 1/4"		PICTURE	WOPM004	3/4" x 1 3/4"
	APRON	WOCS006	3/4" x 3 9/16"		CROWN	WOCM006	3/4" x 4 9/16"
	STOOL	WOWS001	1 1/16" x 4 1/2"		STOP	WOST004	1/2" x 1 7/8"



*cornice buildup:*  
WOCM006  
WOST004  
WOPM004



*casing:*  
WOCS005



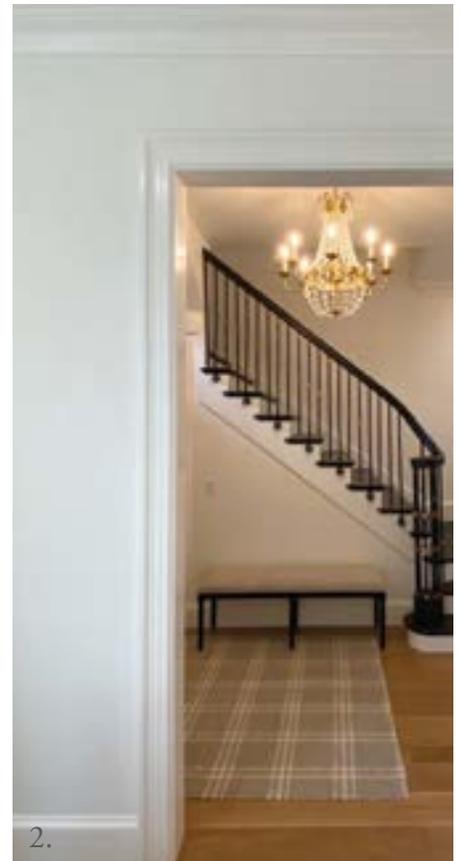
*stool buildup:*  
WOWS001  
WOCS006



*base buildup:*  
WOBM004  
WOBS001



1.



2.



3.

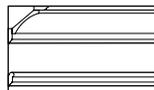


4.



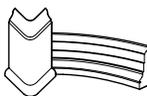
5.

**INSTALLATION  
SIMPLIFIED\***



The gap between the crown and picture mold is often painted to create a full entablature.

**AVAILABLE  
IN CURVED**

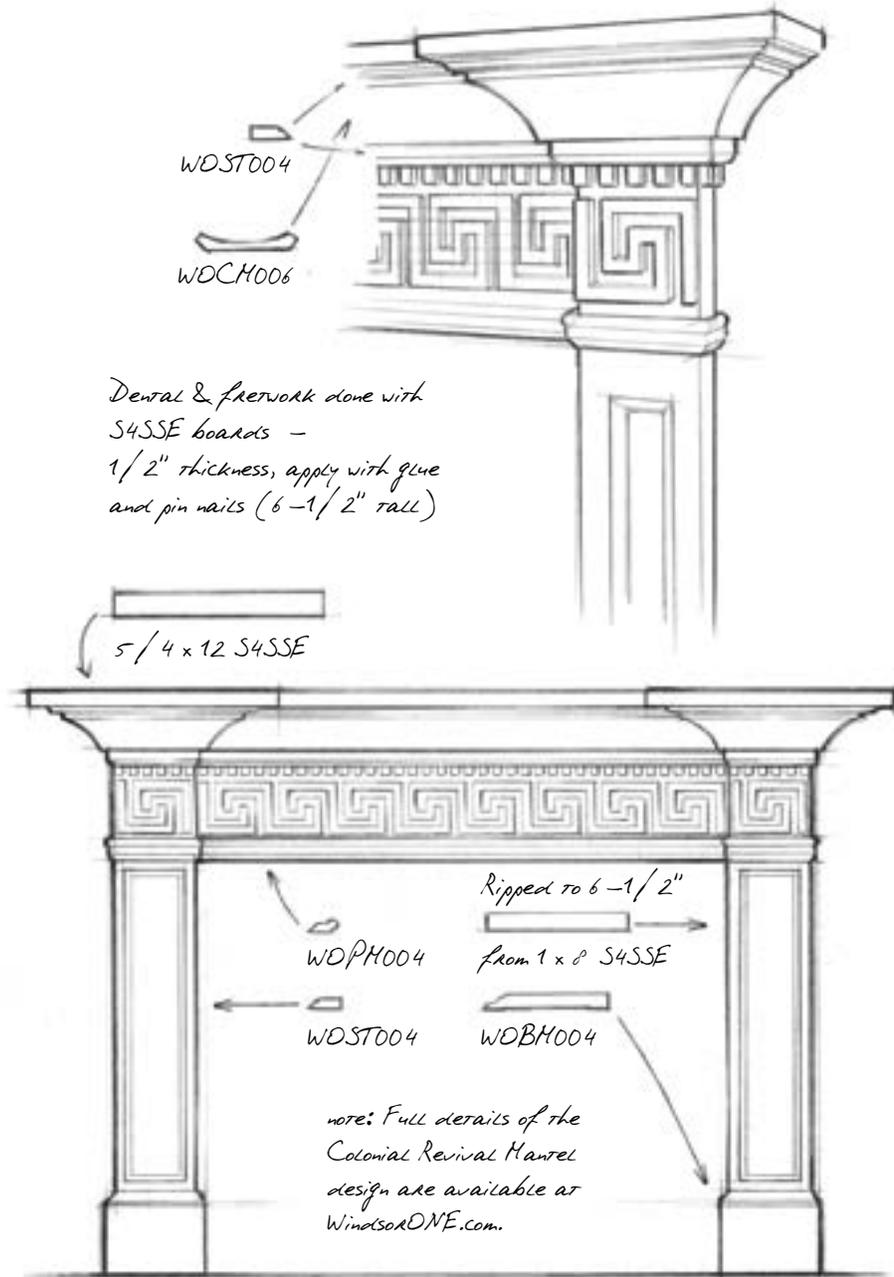


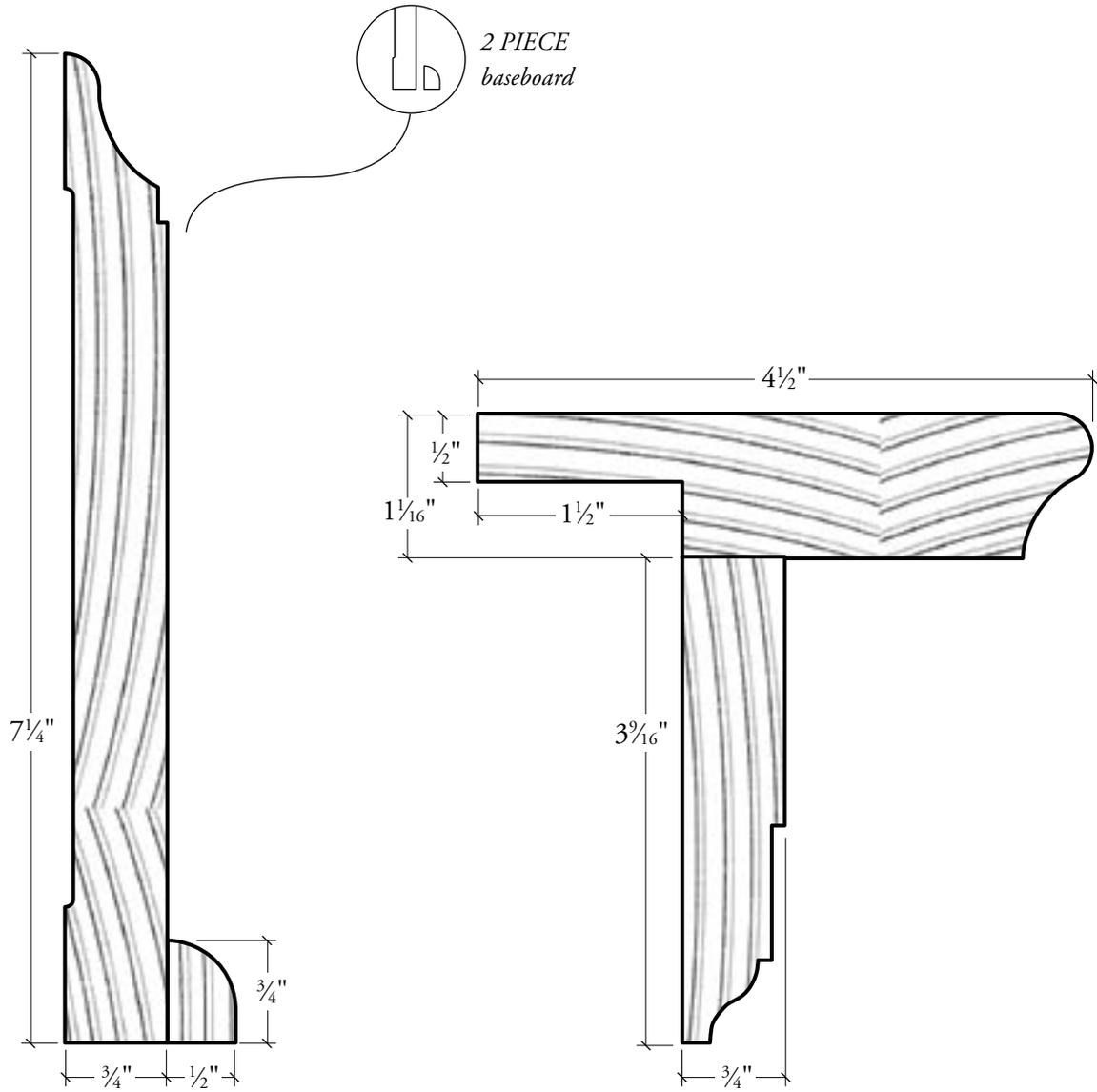
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

**CEILING  
TREATMENTS**

Here are some examples of this style paired with a coffered ceiling (5) and a v-groove ceiling style (6).

Mantel Idea:





**BASE BUILDUP**

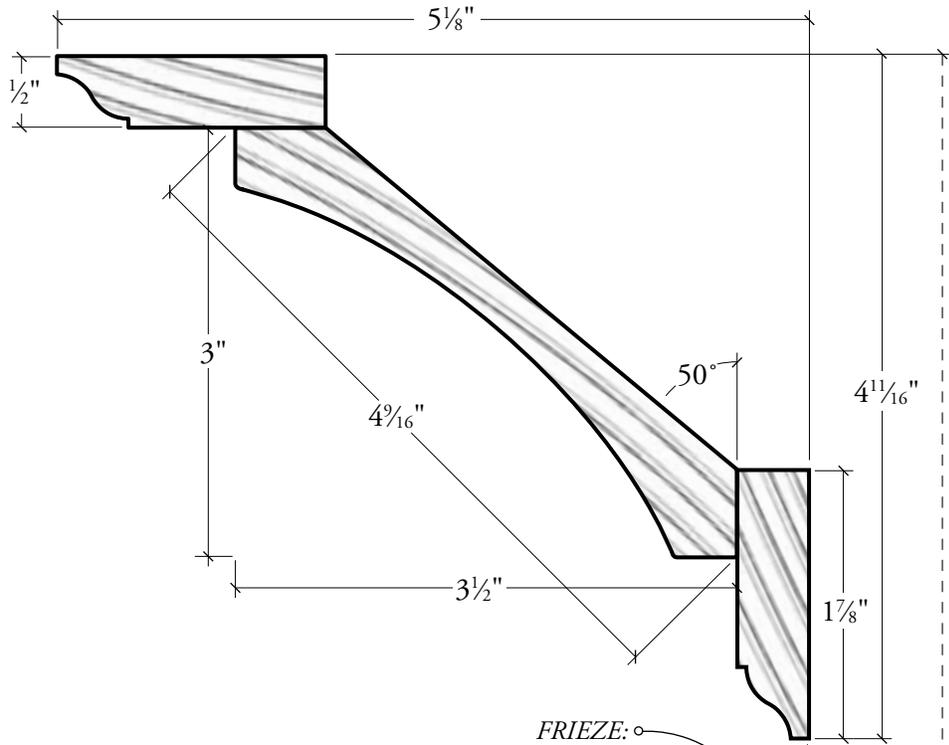
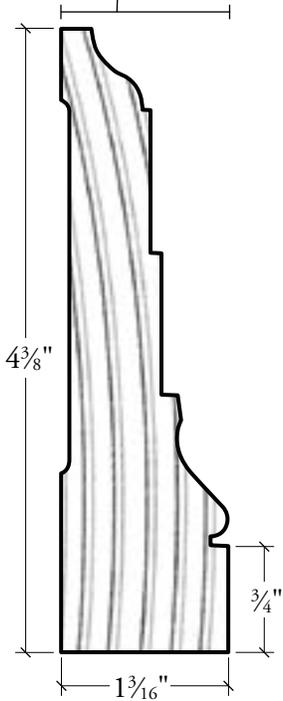
-  WOBM004 base molding
-  WOBS001 base shoe

**STOOL DETAIL**

-  WOWS001 window stool
-  WOCS006 apron

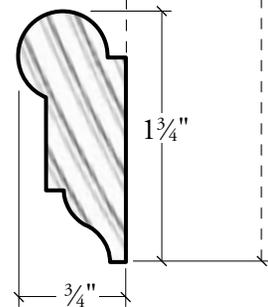
EXTRA THICK casing, a common style of the 1920's

1 3/16"



FRIEZE:  
space between pieces should be 4-8"

ENTABLATURE:  
The full height from the top of the crown to the bottom of the picture mold.



**CASING**

WOC005 casing

**CORNICE BUILDUP**

- WOST004 stop
- WOCM006 crown molding
- WOPM004 picture molding

# BEADED CASING

A FINE BEAD ACCENTS YOUR WORK



## ROUNDING OUT THE MOLDING COLLECTION

Beadboard, wainscot caps and panel molding are designed to complement WindsorONE moldings and specialty boards in a variety of applications; casings, aprons, wainscoting.

## **TR** TRADITIONAL BEADED CASING (17')

	WOCs007	3/4" x 3 1/2"
	WOCs008	3/4" x 4 1/4"
	WOCs009	3/4" x 5 1/4"
	WOCs010	3/4" x 3 1/2"

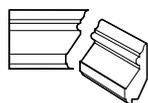
## **TR** TRADITIONAL CAPS & PANEL MOLD (16')

	WOWC002	1 1/8" x 3"
	WOWC006	1 5/8" x 2 5/8"
	WOWC003	1 3/4" x 1 3/8"
	WOSP001	7/8" x 1 1/4"

# WAINSCOT CAPS & FEDERAL PANEL MOLDING



## INSTALLATION SIMPLIFIED\*



Inside corners for wainscot caps, baseboard & crown should be coped for best results.

## AVAILABLE IN CURVED



All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.





1.



2.



3.



4.



5.



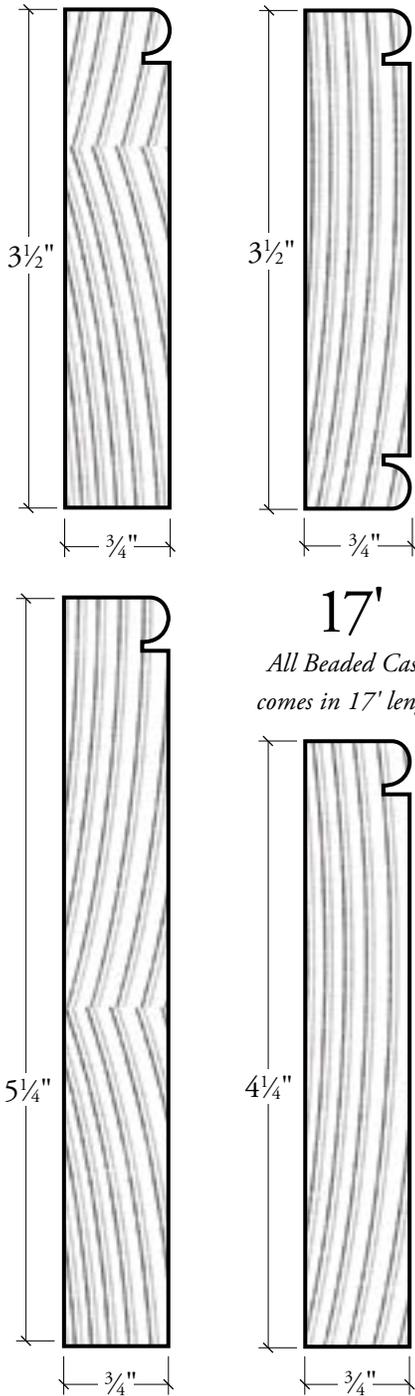
6.

# ACCENT — YOUR — WORK

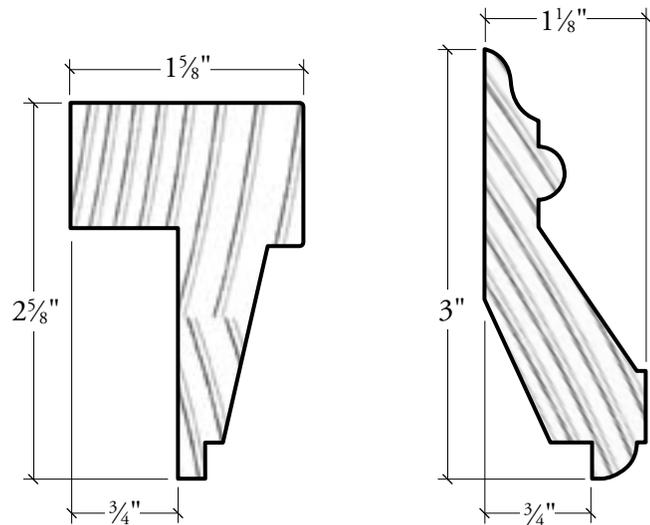
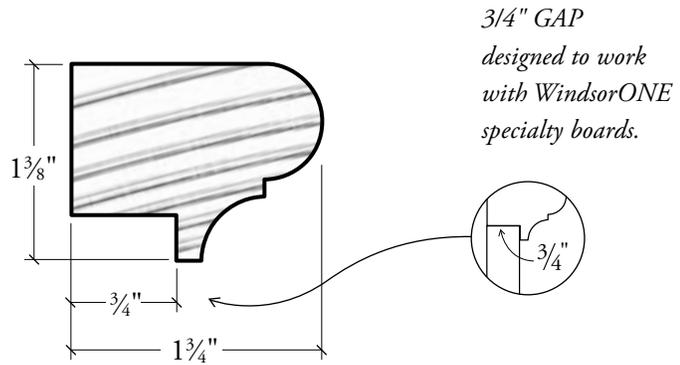
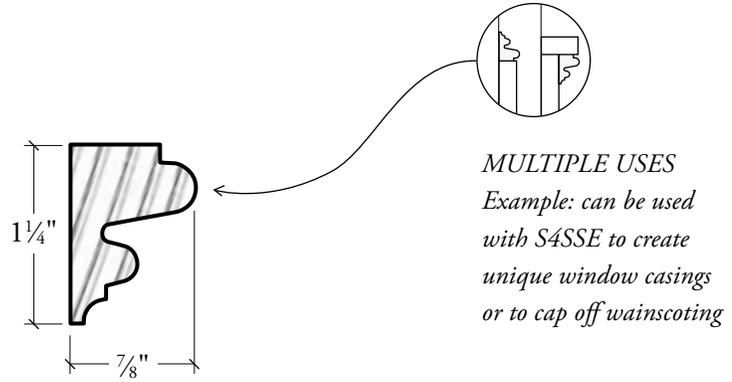
## APPLICATION NOTES

1. WOWC002 wainscot cap 2. WOWC003 wainscot cap 3. WOSP001 casing detail with WOCS009 beaded casing 4. WOWC006 wainscot cap 5. WOSP001 as baseboard cap 6. WOWC002 as wainscot cap  
*(1-6 all photos from the WindsorONE archive)*

SCALE



17'  
All Beaded Casing comes in 17' lengths!

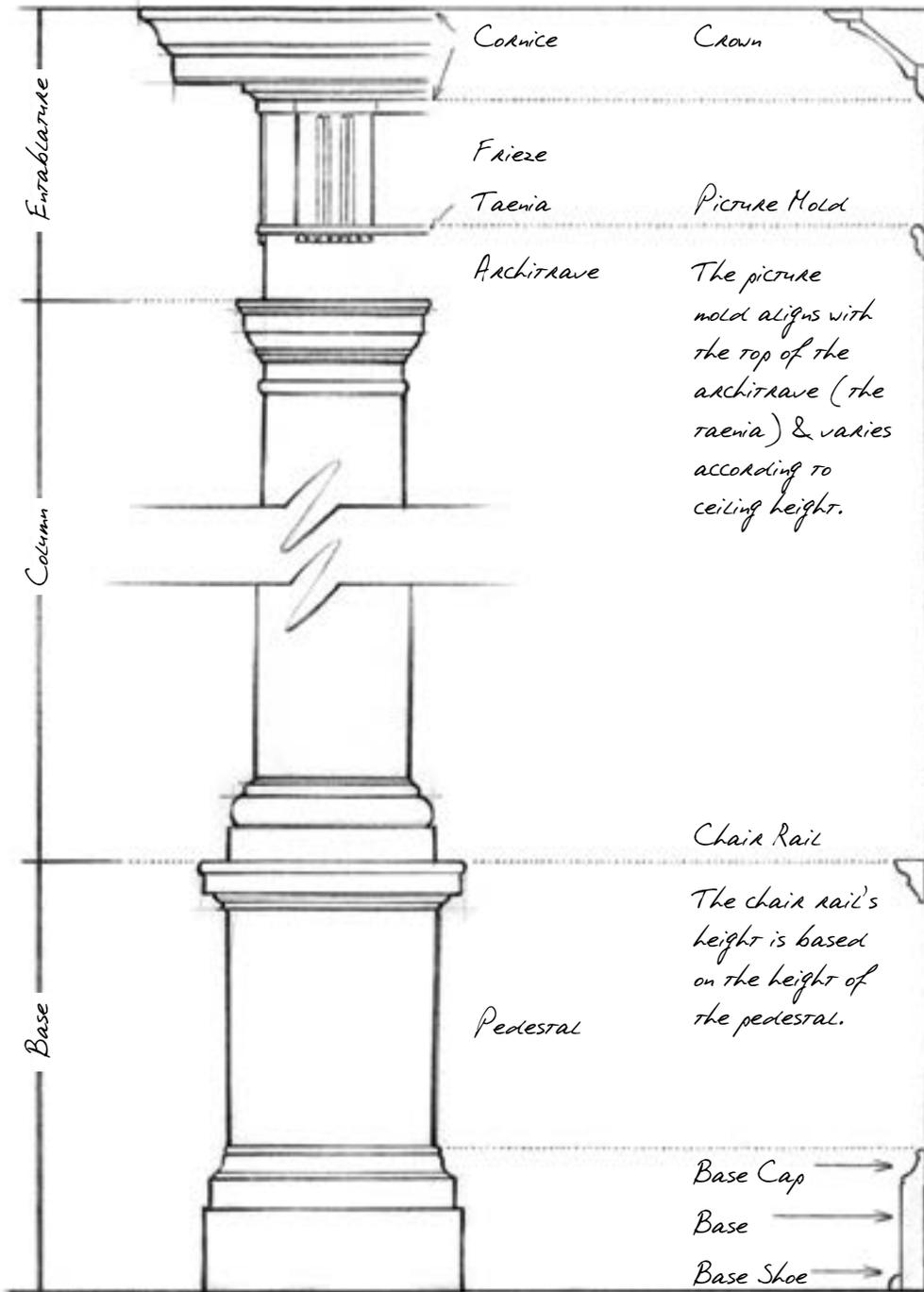


**BEADED CASING**

- WOCS007 single beaded
- WOCS010 double beaded
- WOCS009 single beaded
- WOCS008 single beaded

**CAPS & FEDERAL PANEL**

- WOSP001 federal panel
- WOWC003 wainscot cap
- WOWC006 wainscot cap
- WOWC002 wainscot cap



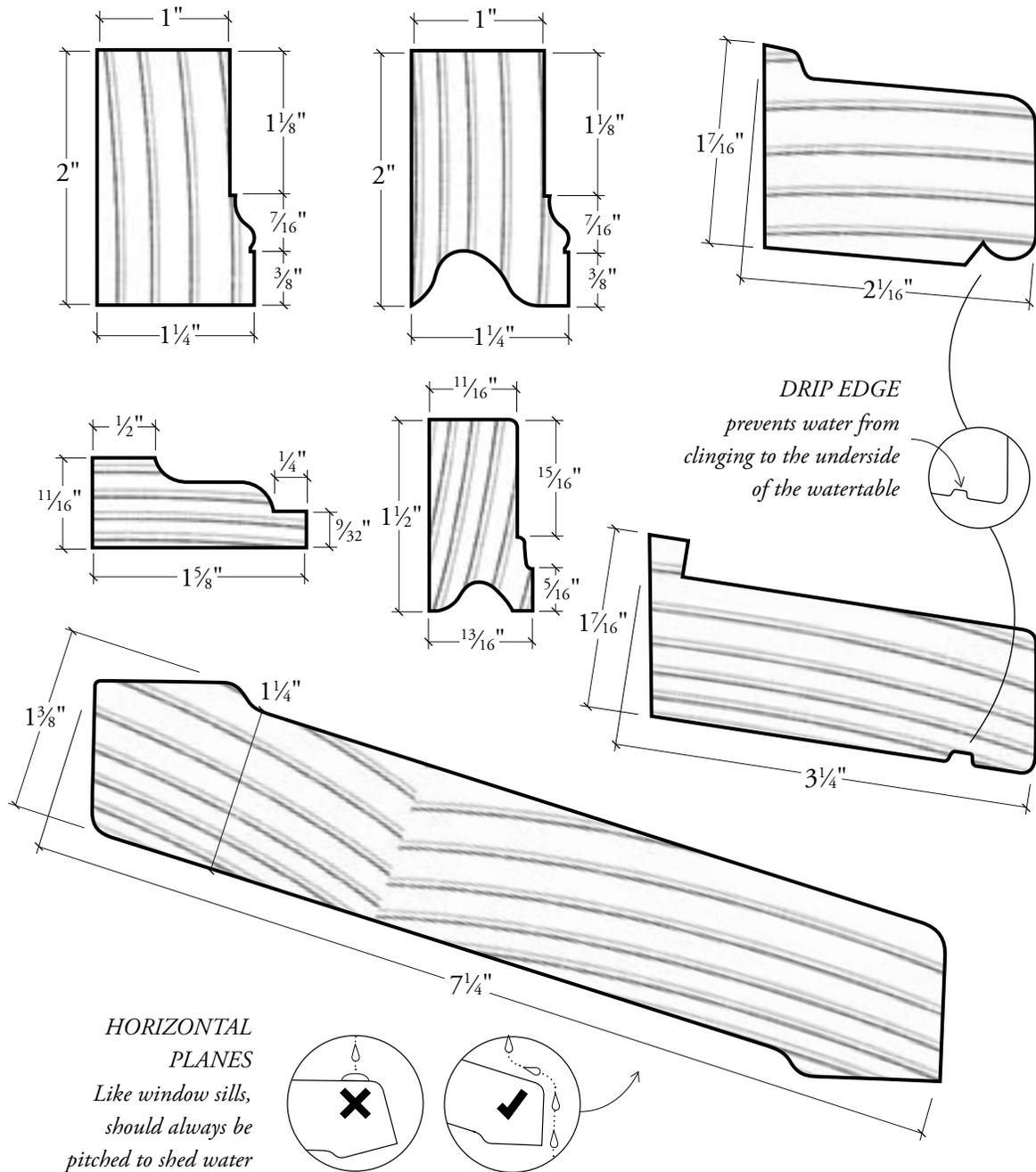
## PROPORTION & SCALE USED SINCE ANCIENT TIMES:

The moldings we use on our homes today are derived from the shapes and proportions established by the Greeks and Romans. The chart above shows us the proper placement of moldings in a room is determined by the proportions

in the Classical system. The chair rail or wainscot cap in a room is established by the height of the pedestal. The same with the crown and picture mold. Even the size of the casing is given by the classical orders.

3/4

SCALE



**EXTERIOR MOLDINGS**

W1-381 Brick Mold

W1-381K Brick w/ Key

W1-630 Watertable

W1-516 Shingle Mold

W1-618 Stucco Mold

W1-634 Watertable

W1-640 Reversible Sill

\*Warranty based on proper installation, see WindsorONE.com/install for details

# TRU-CORE®

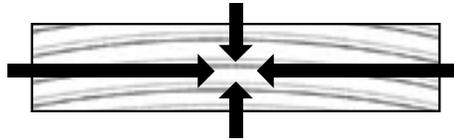
TECHNOLOGY

*used in*

**PROTECTED  
TRIM BOARDS**

## PENETRATES TO THE CORE

**PRESERVATIVES DELIVERED DEEP INTO THE CORE** The TRU-CORE® penetration technology takes five EPA registered decay and insect control preservatives and transports them to the core of the board, binding them to the wood fibers.



**CARRIER, PENETRATION & FIXATION CHEMISTRY** Five Decay and Termite Preservatives (Including Formosan)

## PROTECTS HEARTWOOD

**TRU-CORE® PENETRATES HEARTWOOD, OTHER TREATMENTS DO NOT FULLY PENETRATE ALL HEARTWOOD** TRU-CORE® fully penetrates heartwood (unlike other outdated technologies). Heartwood typically makes up 30% of a board.

## 30 YEAR WARRANTY

Against rot, decay, formosan termites (& other wood eating insects). No end re-treatment required in the field to cut ends & nail holes. (Priming of cuts & nail holes still required.)

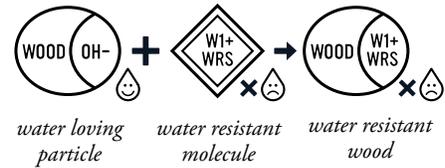
## SAFETY/GOLD IAQ RATING

### MEETS U.S. STANDARDS OF SAFETY

WindsorONE TRU-CORE® is applied in the USA. Other treatments are typically done overseas (New Zealand, Chile, China) due to the expense of operations & handling requirements needed to meet USA Environmental, Air Quality, Health & Safety standards. **SAFE FOR INTERIOR USE** Gold IAQ rating, suitable for interior use

## WEATHER RESISTANT

WindsorONE Protected is resistant to many effects of weathering thanks to the new Weather Resistant System (WRS) additive.



WRS provides you with a board that reduces the potential for cracking, swelling, and other weathering damage. Furthermore, the WRS improves the coating performance and breathability of your trim.

## HIGHER STANDARDS

### MEETS/EXCEEDS STANDARDS:

- WindsorONE TRU-CORE® Protected program uses 5 EPA registered and globally accepted carbon based preservatives for interior and exterior use approved by the manufacturer for use in the AWWPA (American Wood Protection Association) wood use Categories UC2 and UC3A.
- TRU-CORE® Process treatments are used to meet numerous standards and specifications in New Zealand, Australia, U.S., UK, Pacific Islands, Hawaii, Japan, South Africa and many other areas of the world.
- TRU-CORE® Process treatments are approved by the Window and Door Manufacturer's Association of North America (WDMA) to be compliant with the WDMA IS-4 Standard.
- TRU-CORE® Process treatments are widely used to protect railway ties, decking, fencing, I-joists, plywood, framing, windows, doors, siding, trim, and many other wood products.

# 10 THINGS

*about*

## PROTECTED TRIM BOARDS



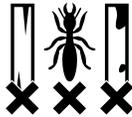
### PROTECTED TO THE CORE; FULL PENETRATION

Because unlike the other guys, we're assuming you'll actually want to cut the material at some point.



### PROTECTION NOT DIMINISHED

By shaping, planing, sanding, fastening or molding (actual use does not void the warranty).



### PROTECTED AGAINST ROT, INSECTS & MOLD

Does not protect against your mother-in-law, hangovers, airport security, etc.



### NO KNOTS; YOUR BOARDS ARE ALWAYS CLEAR

Imagine that, you can actually use every foot you pay for.



### DURABLE FOR EXTERIOR & SAFE FOR INTERIOR

Gold Indoor Air Quality Rating, low VOC's & California Hippie Approved.



### THE CUT SURFACES ONLY NEED PRIMING

No need to also apply special protection (we took care of that for you).



### MINIMIZES NATURAL TENDENCY TO DISTORT

Unlike the explanation your 16 year old told you about how the family car ended up in the pond out on Route 1.

# 30 YEAR

### BACKED BY A 30 YEAR LIMITED\* WARRANTY

\*The "limitation" is you have to install it correctly (for an example, see note on priming cuts).



### WEATHER RESISTANT SYSTEM

Water is for drinking, not trim boards.



### BUILD AMERICA: MANUFACTURED IN THE U.S.A.

Because everything else you bought was made in China.



**TRADITIONAL  
S4SSE  
TRIM BOARDS**

*smooth surface four sides*

nominal sizes | 12' 16' 20'

	1x2	e .
	1x3	e .
	1x4	e . w
	1x5	e . w
	1x6	e . w
	1x8	e . w
	1x10	e . w
	1x12	e . w
	5/4x3	.
	5/4x4	e .
	5/4x5	e .
	5/4x6	e .
	5/4x8	e .
	5/4x10	e .
	5/4x12	e .

**TRADITIONAL  
SPECIALTY  
BOARDS**

**TONGUE & GROOVE**

	SPBC4	5/16" x 3 5/16"
	SPBC6	2 3/32" x 5 1/2"
	WOBC6	3/4" x 5 3/8"
	WOTG	2 3/32" x 5 1/2"

**NICKEL GAP**

	WOSN6	3/4" x 5 1/2"
	WOSN8	3/4" x 7 1/4"

**BEADED CASING**

	WOCS007	3/4" x 3 1/2"
	WOCS008	3/4" x 4 1/4"
	WOCS009	3/4" x 5 1/4"
	WOCS010	3/4" x 3 1/2"

**TRADITIONAL  
MOLDINGS**

**APRONS**

	WOCS004	3/4" x 3 3/16"
	WOCS006	3/4" x 3 3/16"
	WOCS007	3/4" x 3 1/2"

**DETAIL**

	WOSP001	7/8" x 1 1/4"
	WOPM004	3/4" x 1 3/4"
	WOST001	7/16" x 1 1/16"
	WOST004	1/2" x 1 7/8"
	WOCV001	3/4" x 7/8"
	WOBS001	1/2" x 3/4"
	WOBB001	7/8" x 1 3/4"
	WOBB002	3/4" x 3/4"

**SPECIALTY**

	WOCH001	1 5/8" x 2 1/4"
	WOCM002	3/4" x 4 7/16"
	WOCM003	1 5/8" x 4"

**CROWNS**

	WOCM001	3/4" x 3 1/2"
	WOCM004	1 1/16" x 4"
	WOCM005	3/4" x 4 7/16"
	WOCM006	3/4" x 4 7/16"

**CAPS**

	WOHC001	1 5/16" x 2 1/4"
	WOWC002	1 1/8" x 3"
	WOWC003	1 3/4" x 1 3/8"
	WOWC006	1 5/8" x 2 5/8"

**STOOLS**

	WOWS001	1 1/16" x 4 1/2"
	WOWS002	1 1/16" x 4 1/4"

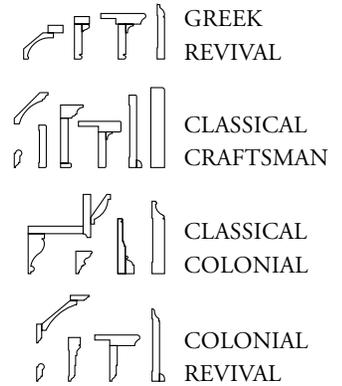
**CASINGS**

	WOCS001	3/4" x 5 1/2"
	WOCS003	3/4" x 4 1/4"
	WOCS005	1 3/16" x 4 3/8"
	WOCS007	3/4" x 3 1/2"

**BASES**

	WOBM001	1 3/16" x 7 1/4"
	WOBM002	3/4" x 5 1/2"
	WOBM003	3/4" x 7 1/4"
	WOBM004	3/4" x 7 1/4"
	WOPB001	1 3/8" x 8"

**FLOOR TO CEILING  
STYLES**



**30 YEAR WARRANTY IS ON PROTECTED BOARDS ONLY & IS BASED ON PROPER INSTALLATION**

*\*visit WindsorONE.com/install for more information & FULL installation instructions.*



**WARRANTY\*  
PROTECTED BOARDS**

**PROTECTED  
EXT. MOLDINGS**

	W1-618	1 3/16" x 1 1/2"
	W1-381K	1 1/4" x 2"
	W1-381	1 1/4" x 2"
	W1-516	1 1/16" x 1 5/8"
	W1-640	1 3/8" x 7 1/4"
	W1-630	1 7/16" x 2 1/16"
	W1-634	1 7/16" x 3 1/4"

**PROTECTED  
S4SSE  
TRIM BOARDS**

*smooth surface four sides*

nominal sizes | 12' 16' 20'

	1x2	e .
	1x3	e .
	1x4	e . w
	1x5	e . w
	1x6	e . w
	1x8	e . w
	1x10	e . w
	1x12	e . w
	5/4x3	.
	5/4x4	e .
	5/4x5	e .
	5/4x6	e .
	5/4x8	e .
	5/4x10	e .
	5/4x12	e .

**PROTECTED  
S1S2E  
TRIM BOARDS**

*reversible rough sawn on one side, smooth on others with eased edges*

nominal sizes | 16' 20'

	1x2	w w
	1x3	w w
	1x4	w w
	1x6	w w
	1x8	w w
	1x10	w w
	1x12	w w
	5/4x3	w w
	5/4x4	w w
	5/4x6	w w
	5/4x8	w w
	5/4x10	w w
	5/4x12	w w

**PROTECTED  
SPECIALTY  
T&G & SHIPLAP**

	SPBC4	5/16" x 3 3/16"
	SPBC6	2 3/32" x 5 1/2"
	SPBC8	2 3/32" x 7 1/4"
	WOBC6	3/4" x 5 3/8"
	WOTG	2 3/32" x 5 1/2"
	WORS6	3/4" x 5 1/2"
	WORS8	3/4" x 7 1/4"
	230	1 1/16" x 7 1/2"
	plantation	3/4" x 5 1/2"

(S1S2E continued) 16' 20'

	2 x 2	w w
	2 x 4	w w
	2 x 6	w w
	2 x 8	w w
	2 x 10	w w
	2 x 12	w w

**ANY QUESTIONS? NEED SAMPLES? INSTALLATION ADVICE? ASK THE BOYS: 888.229.7900**

WindsorONE Protected manufactured by Windsor Surry Company, an affiliate of Windsor Mill | Manufactured in the U.S.A.

*Some products have limited geography: KEY: e = east coast, w = west coast, . = both*





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generate more referrals.

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Trouble sleeping at night?

## ASK THE BOYS!

888.229.7900

asktheboys@

WindsorONE.com



## HEALTH STARTS AT HOME

Gold Indoor Air Quality  
Rating with a 30 yr  
warranty against rot,  
insects and mold.

## YOUR DIGITAL TOOLBOX

*WindsorONE.com*

INSTALLATION

PRODUCT INFO

DEALER LOCATOR

CAD FILES

SAMPLE REQUEST

IDEA GALLERY

ON DESKTOP

ON TABLET

& ON MOBILE



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### CRAFTSMANSHIP PAYS

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### HEALTH STARTS AT HOME

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